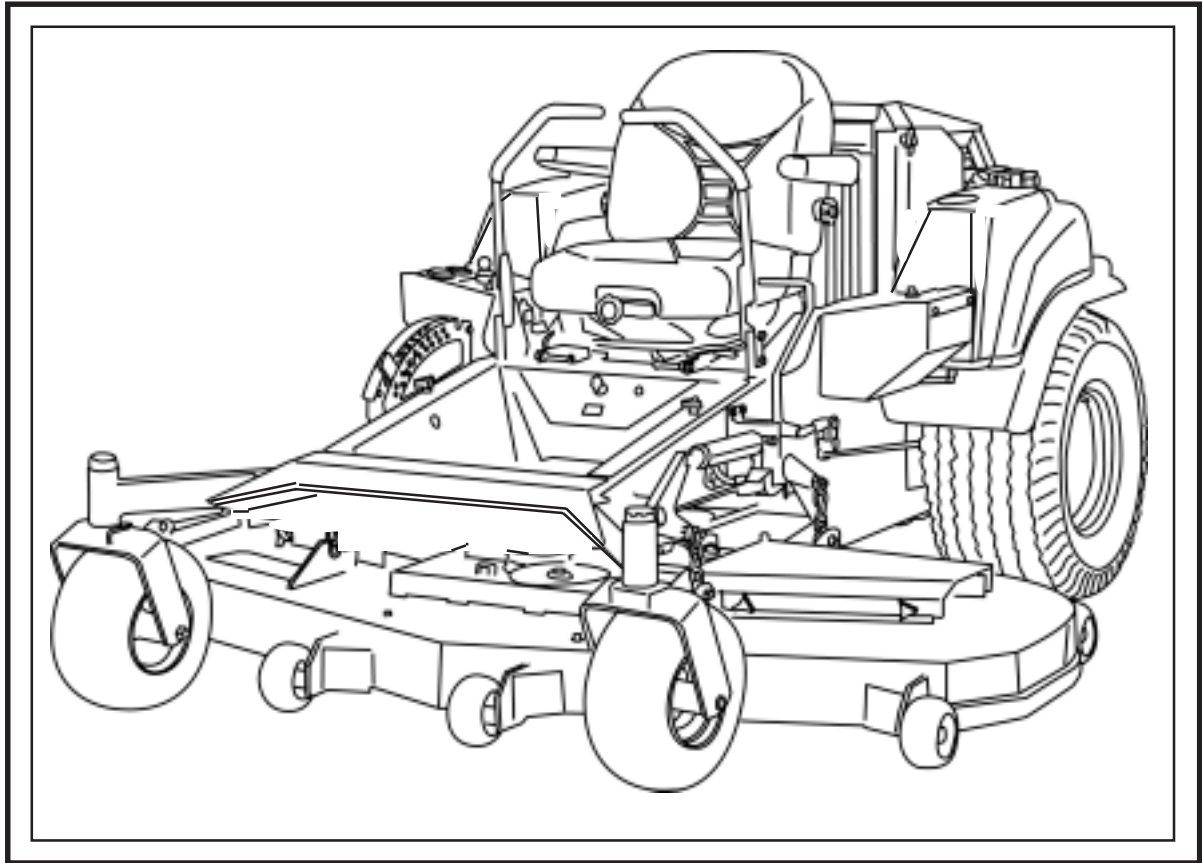


YAZOO / KEEES



Parts Manual

Models:

ZHDD61270

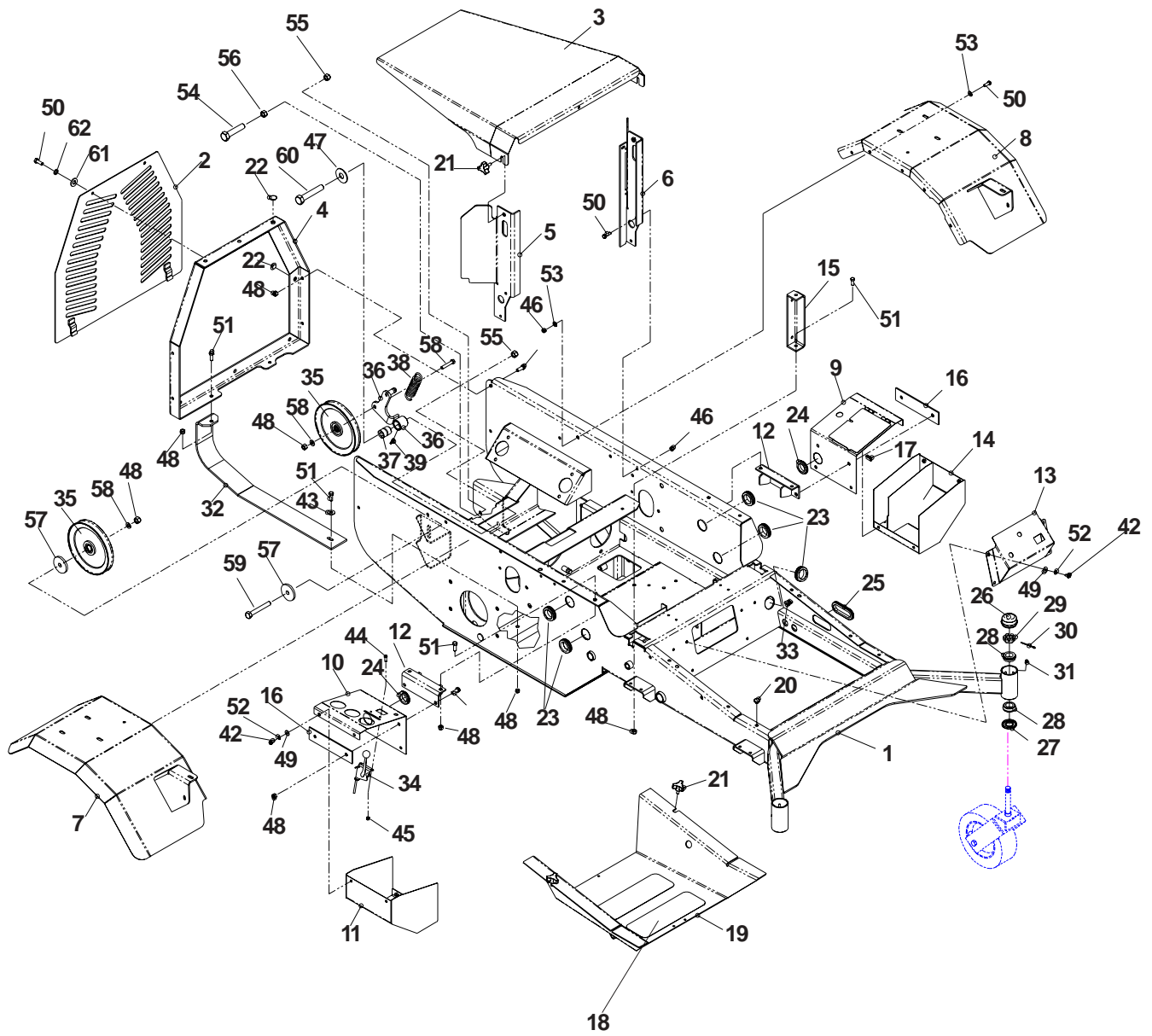
ZHDD61340

ZHDD72340

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MAIN FRAME ASSEMBLY



MAIN FRAME ASSEMBLY

ITEM PART NO. QTY. DESCRIPTION

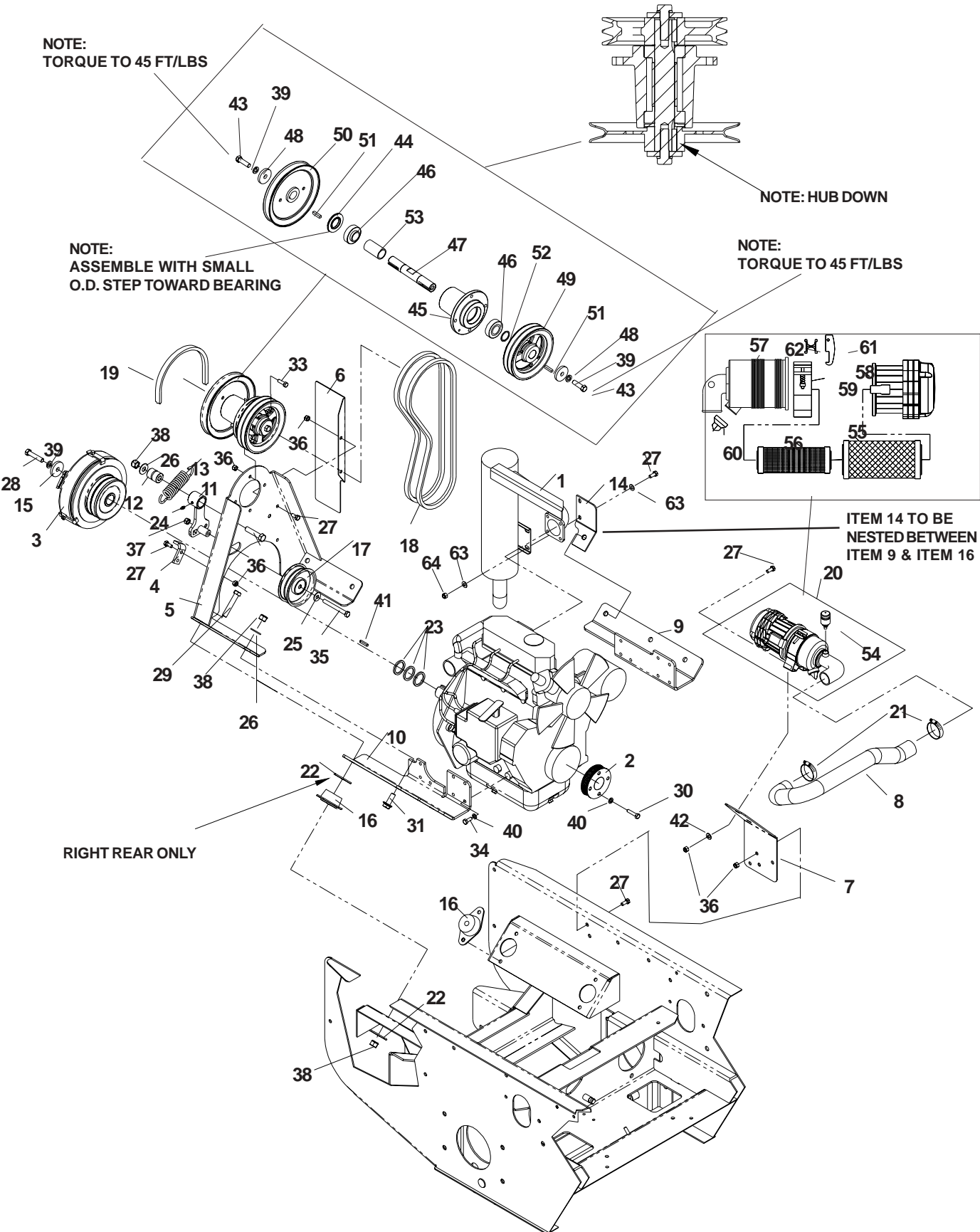
1	106206	1	Frame w/decals
2	108363	1	Panel, back, w/decals
3	107852	1	Hood
4	107846	1	Frame, rear
5	106407	1	Support, right
6	106408	1	Support, left
7	107200	1	Fender, right
8	107199	1	Fender, left
9	107782	1	Panel, top left
10 ..	107779	1	Console panel
11 ..	107777	1	Console, bottom
12 ..	107788	2	Bracket, angle
13 ..	107661	1	Control panel
14 ..	107792	1	Console, bottom
15 ..	108055	2	Support
16 ..	107867	2	Stiffener
17 ..	107232	2	Latch, magnetic
18 ..	977778	3	Pad, abrasive
19 ..	107152	1	Pan, floor
20 ..	102587	6	Stop, rubber
21 ..	104411	4	Knob w/stud
22 ..	107858	11 ...	Grommet, bumper
23 ..	103684	7	Grommet
24 ..	107656	2	Grommet
25 ..	107210	1	Grommet
26 ..	102535	2	Cap, grease
27 ..	102851	2	Seal
28 ..	102543	4	Bearing
29 ..	102852	2	Nut, 1-14, slotted jam
30 ..	102889	2	Pin, cotter, 1/8 x 2
31 ..	101474	2	Zerk
32 ..	106301	2	Plate, skid
33 ..	104763	2	`U' clip
34 ..	102732	1	Cable, throttle
35 ..	106348	2	Idler

ITEM PART NO. QTY. DESCRIPTION

36 ..	106418	1	Arm
37 ..	106417	1	Bushing
38 ..	103256	1	Spring
39 ..	103300	1	Zerk
42 ..	990362	12	Screw, 1/4-20 x 5/8, tapping
43 ..	990517	3	Washer, 3/8
44 ..	990411	2	Bolt, #10-24 x 1/2
45 ..	976977	7	Nut, #10-24, nyloc
46 ..	990717	15	Nut, 5/16-18, nyloc
47 ..	990550	1	Washer, 1/2
48 ..	976979	16	Nut, 3/8-16, nyloc
49 ..	990598	20	Washer, 1/4
50 ..	990209	16	Bolt, 5/16-18 x 1
51 ..	990563	18	Bolt, 3/8-16 x 1
52 ..	990052	12	Lockwasher, 1/4
53 ..	990188	28	Washer, 5/16, SAE
54 ..	107026	1	Bolt, 1/2-20 x 2, Gr.8,
55 ..	101331	2	Nut, 1/2-20, nyloc,
56 ..	990258	1	Nut, 1/2-20,
57 ..	106504	2	Washer, heavy
58 ..	990122	2	Washer, 3/8
59 ..	990629	2	Bolt, 3/8-16 x 2 1/4
60 ..	108346	1	Bolt, 1/2-20 x 2 1/4
61 ..	990692	2	Washer, 5/16
62 ..	990187	2	Lockwasher, 5/16
.....	976856	6	Wire tie (Not shown)

ENGINE ASSEMBLY

27 H.P.



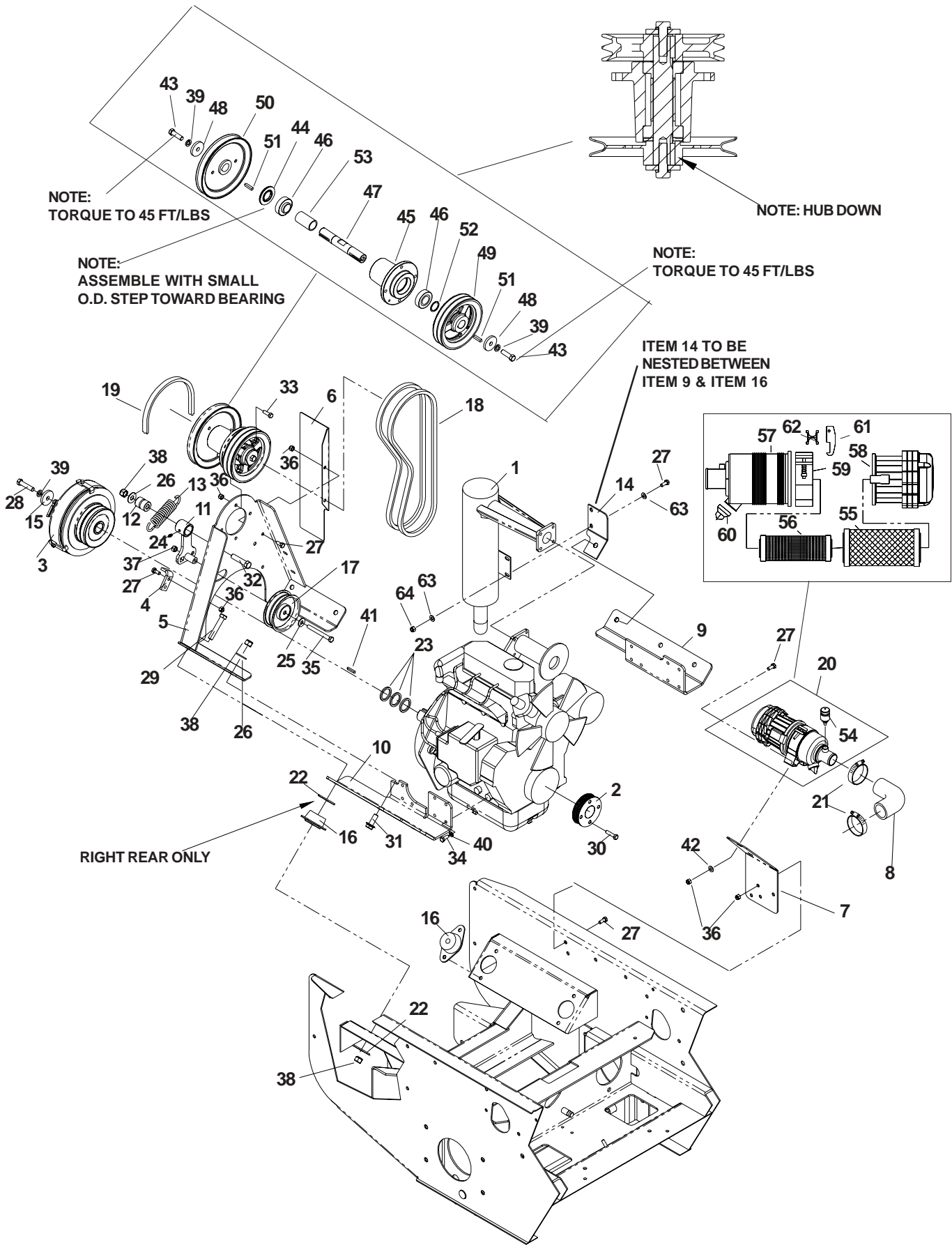
ENGINE ASSEMBLY

27 H.P.

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	107948	1	Muffler	32	108346	1	Bolt, 1/2-13 x 2 1/2
2	106335	1	Sheave, engine	33	990209	4	Bolt, 5/16-18 x 1
3	106329	1	Clutch	34	300600	13	Bolt, M8 x 1.25 x 20
4	108054	1	Restraint	35	108271	1	Bolt, 3/8-16 x 3 1/2
5	106306	1	Jack mount	36	990717	10	Nut, 5/16-18, nyloc
6	107864	1	Shield, heat	37	976979	1	Nut, 3/8-16, nyloc
7	107841	1	Bracket, air filter	38	101331	7	Nut, 1/2-13, nyloc
8	107860	1	Air filter hose	39	990247	3	Lockwasher, 7/16
9	107861	1	Engine mount, left	40	990187	17	Lockwasher, 5/16
10	107862	1	Engine mount, right	41	100152	1	Key, 1/4 sq. x 1 7/8
11	106422	1	Arm	42	990692	2	Washer, 5/16
12	106417	1	Bushing	43	100141	2	Bolt, 7/16-20 x 1 1/2
13	103256	1	Spring	44	107272	1	Combo spacer
14	108200	1	Muffler mount	45	104852	1	Housing
15	106504	1	Washer, heavy	46	102677	2	Bearing
16	106291	4	Isolator mount, engine	47	106344	1	Spindle
17	107994	1	Idler	48	106504	2	Washer, heavy
18	106338	1	Belt, primary (matched set only)	49	106347	1	Sheave
19	106339	1	Belt, mule	50	105485	1	Pulley
20	106376	1	Air filter assembly	51	101995	2	Key, 1/4" sq. x 1 1/8"
21	106384	2	Clamp	52	102244	1	Machine bushing, 18 ga
22	104959	5	Isolator washer	53	102676	1	Spacer
23	108052	3	Bushing, machine, 1 1/8 x 10 ga.	54	106375	1	Indicator, air filter
24	976998	1	Zerk	55	106313	1	Air filter
25	990122	1	Washer, 3/8, SAE	56	106377	1	Safety element
26	990550	5	Washer, 1/2	57	108470	1	Body, 90°
27	976934	10	Bolt, 5/16-18 x 3/4	58	108473	1	Precleaner assembly
28	991120	1	Bolt, 7/16-20 x 2 1/2	59	108474	1	Mounting bracket
29	101332	4	Bolt, 1/2-13 x 2 3/4	60	108472	1	S-drain
30	977692	4	Bolt, M8-1.25 x 35	61	108475	2	Clamp
31	990622	2	Bolt, 1/2-13 x 1 1/4, serrated head	62	108476	2	Hinge
					106327	1	Stub shaft (Not shown)
				63	102593	4	Washer, 3/8, spring
				64	990585	2	Nut, 5/16-18
					109177	1	Manifold gasket, (Not shown)

ENGINE ASSEMBLY

34 H.P.

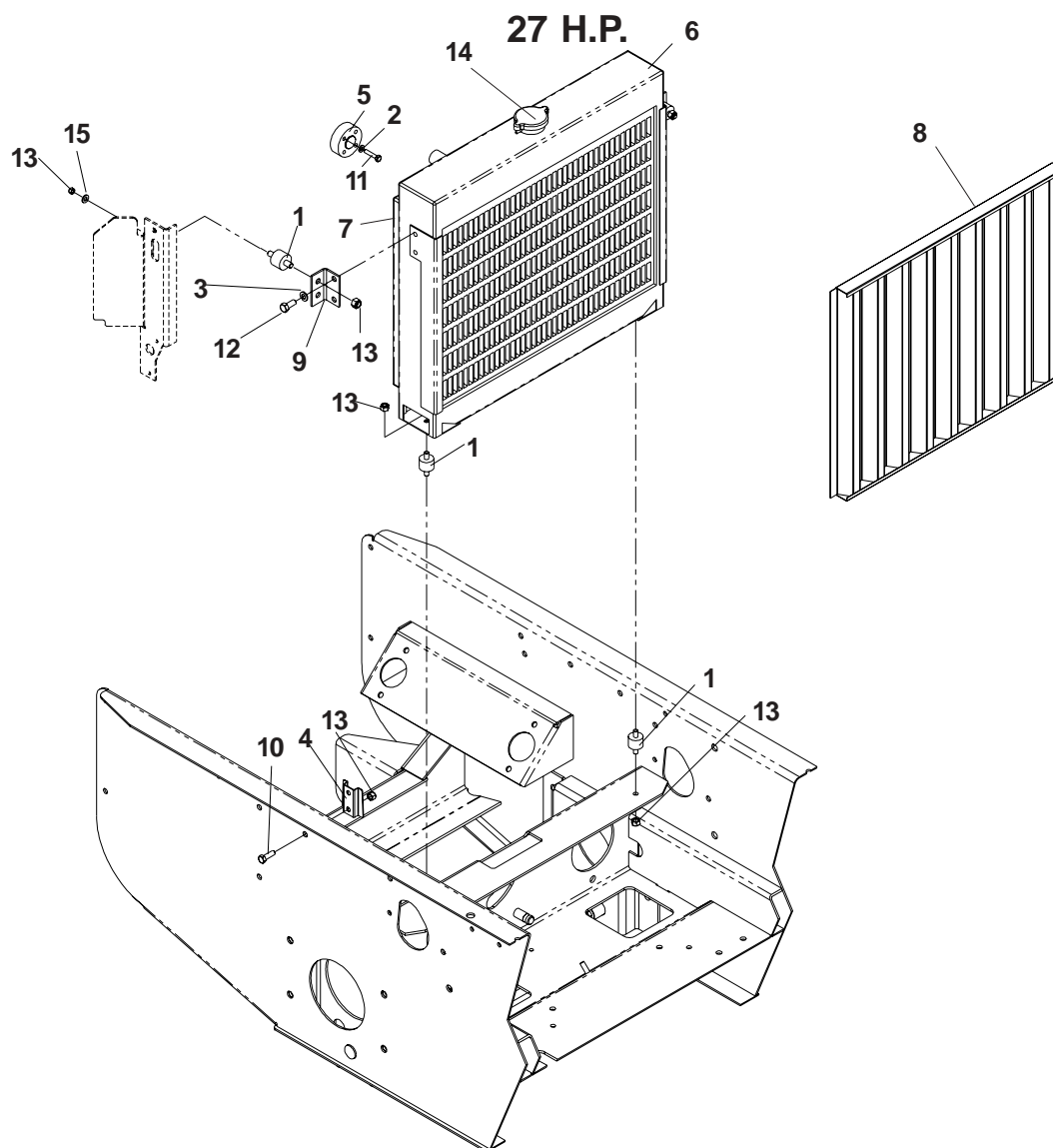


ENGINE ASSEMBLY

34 H.P.

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	107747	1	Muffler	32	108346	1	Bolt, 1/2-13 x 2 1/2
2	106335	1	Sheave, engine	33	990209	4	Bolt, 5/16-18 x 1
3	106329	1	Clutch	34	300600	13	Bolt, M8 x 1.25 x 20
4	108054	1	Restraint	35	108271	1	Bolt, 3/8-16 x 3 1/2
5	106306	1	Jack mount	36	990717	10	Nut, 5/16-18, nyloc
6	107864	1	Shield, heat	37	976979	1	Nut, 3/8-16, nyloc
7	107841	1	Bracket, air filter	38	101331	7	Nut, 1/2-13, nyloc
8	106381	1	Hose	39	990247	3	Lockwasher, 7/16
9	107861	1	Engine mount, left	40	990187	17	Lockwasher, 5/16
10	107862	1	Engine mount, right	41	100152	1	Key, 1/4 sq. x 1 7/8
11	106422	1	Arm	42	990692	2	Washer, 5/16
12	106417	1	Bushing	43	100141	3	Bolt, 7/16-20 x 1 1/2
13	103256	1	Spring	44	107272	1	Combo spacer
14	108200	1	Muffler mount	45	104852	1	Housing
15	106504	1	Washer, heavy	46	102677	2	Bearing
16	106291	4	Isolator mount, engine	47	106344	1	Spindle
17	107994	1	Idler	48	106504	2	Washer, heavy
18	106338	1	Belt, primary (matched set only)	49	106347	1	Sheave
19	106339	1	Belt, mule	50	105485	1	Pulley
20	106315	1	Air filter assembly	51	101995	2	Key, 1/4" sq. x 1 1/8"
21	106383	2	Clamp	52	102244	1	Machine bushing, 18 ga
22	104959	5	Isolator washer	53	102676	1	Spacer
23	108052	1	Bushing, machine, 1 1/8 x 10 ga.	54	106375	1	Indicator, air filter
24	976998	1	Zerk	55	106313	1	Air filter
25	990122	1	Washer, 3/8,SAE	56	106377	1	Safety element
26	990550	1	Washer, 1/2	57	108471	1	Body
27	976934	10	Bolt, 5/16-18 x 3/4	58	108473	1	Precleaner assembly
28	991120	1	Bolt, 7/16- 20 x 2 1/2	59	108474	1	Mounting bracket
29	101332	4	Bolt, 1/2-13 x 2 3/4	60	108472	1	S-drain
30	977692	4	Bolt, M8-1.25 x 35	61	108475	2	Clamp
31	990622	2	Bolt, 1/2-13 x 1 1/4, serrated head	62	108476	2	Hinge
					106327	1	Stub shaft (Not shown)
				63	102593	4	Washer, 3/8, spring
				64	990585	2	Nut, 5/16-18
					109177	1	Manifold gasket, (Not shown)

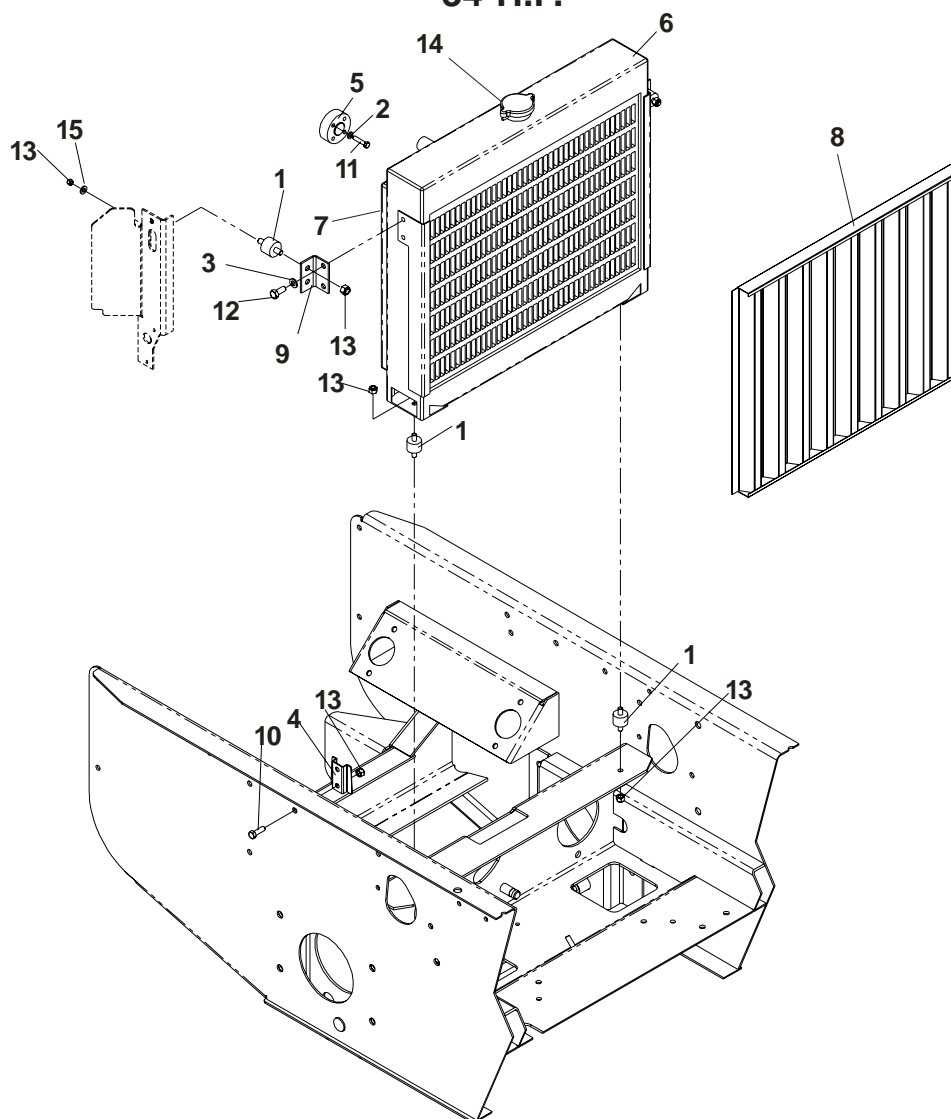
RADIATOR



ITEM	PART NO.	QTY.	DESCRIPTION
1	106310	4	Isolator
2	990052	4	Lockwasher, 1/4
3	990187	2	Lockwasher, 5/16
4	107855	1	Bracket, mounting
5	106308	1	Spacer, fan
6	106316	1	Radiator
7	106311	1	Shroud
8	106318	1	Debris guard
9	106297	2	Bracket, isolator
10	990209	1	Bolt, 5/16-18 x 1
11	106307	4	Bolt, M6-1 x 30
12	976934	2	Bolt, 5/16-18 x 3/4
13	990717	9	Nut, 5/16-18
14	106320	1	Cap, radiator
15	990188	2	Washer, 5/16, SAE
	106321	4	Clamp, hose (not shown)
	106326	1	Hose, lower (not shown)
	106325	1	Hose, upper (not shown)
	106402	1	Overflow reservoir (not shown)
	106322	2	Drain, radiator (not shown)

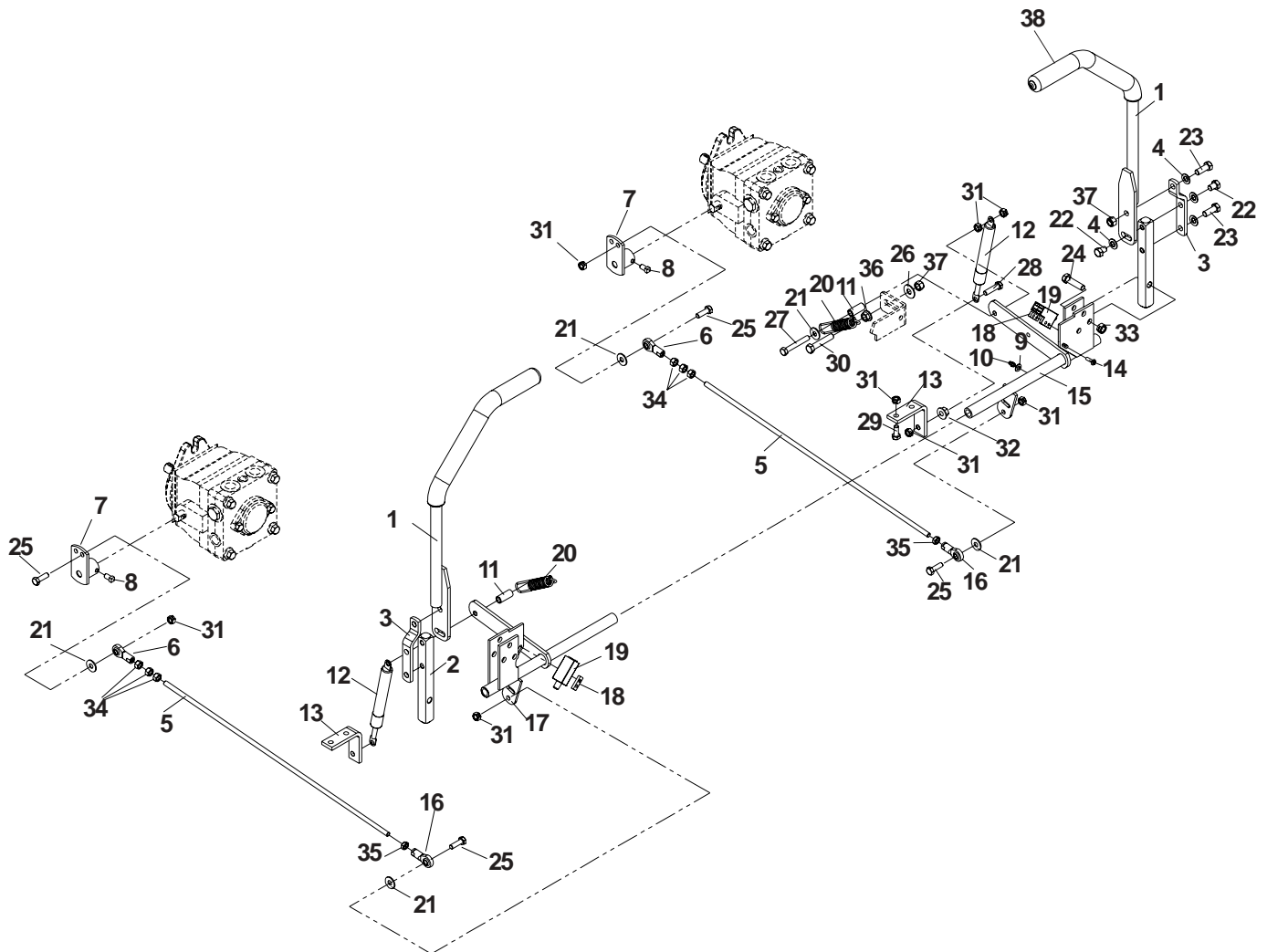
RADIATOR

34 H.P.



ITEM	PART NO.	QTY.	DESCRIPTION
1	106310	4	Isolator
2	990052	4	Lockwasher, 1/4
3	990187	2	Lockwasher, 5/16
4	107855	1	Bracket, mounting
5	107995	1	Spacer, fan
6	106316	1	Radiator
7	106317	1	Shroud
8	106318	1	Debris guard
9	106297	2	Bracket, isolator
10	990209	1	Bolt, 5/16-18 x 1
11	300599	4	Bolt, M6-1 x 40
12	976934	2	Bolt, 5/16-18 x 3/4
13	990717	9	Nut, 5/16-18
14	106320	1	Cap, radiator
15	990188	2	Washer, 5/16, SAE
	106321	4	Clamp, hose (not shown)
	106326	1	Hose, lower (not shown)
	106325	1	Hose, upper (not shown)
	106402	1	Overflow reservoir (not shown)
	106322	2	Drain, radiator (not shown)

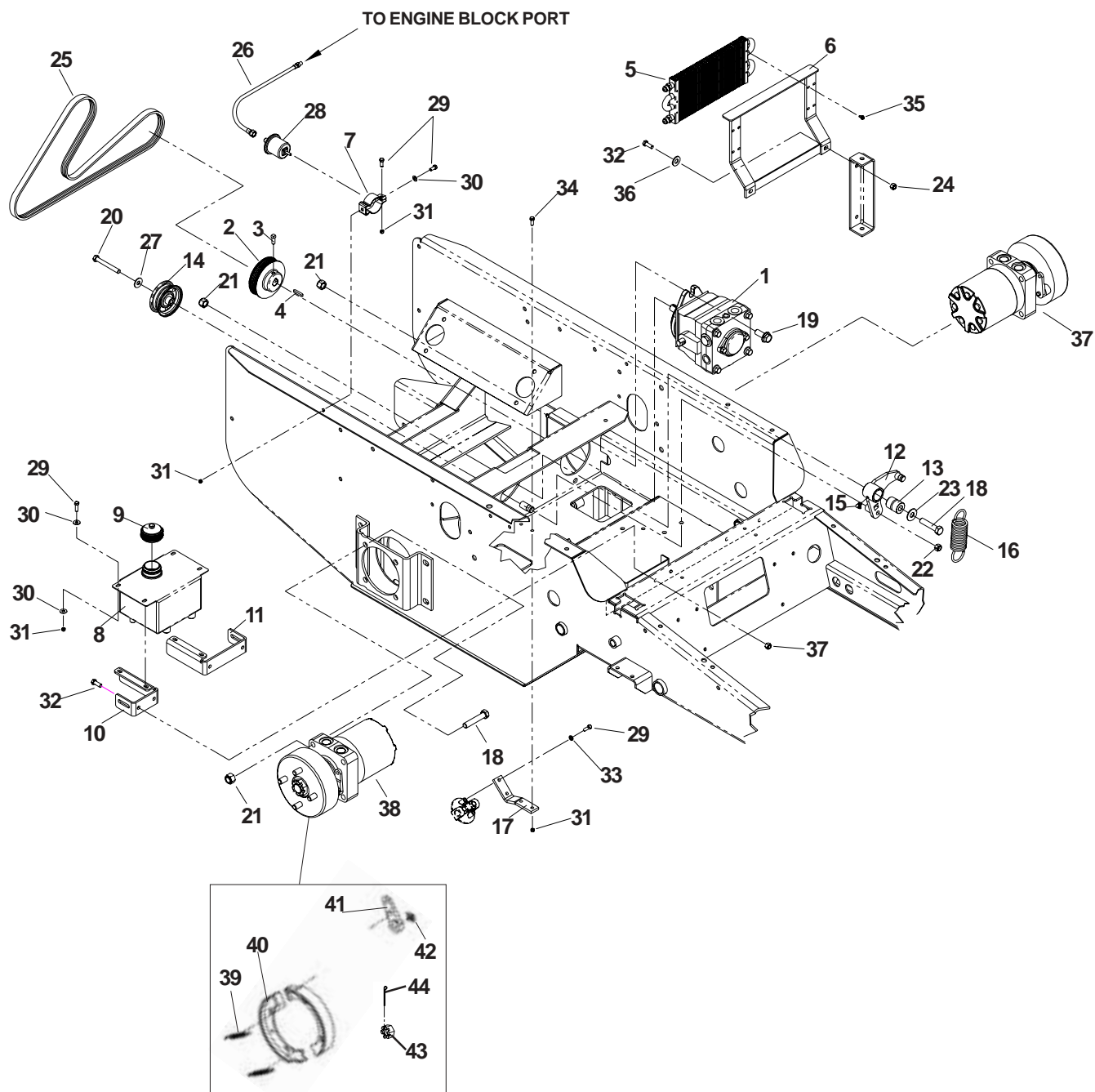
MOTION CONTROL



MOTION CONTROL

ITEM	PART NO.	QTY.	DESCRIPTION
1	104190	2	Handle
2	102809	2	Arm, control shaft
3	106687	2	Control lever extension
4	102593	8	Washer, 3/8, spring
5	107837	2	Pump linkage bar
6	102590	2	Ball end, right
7	105732	2	Pump lever
8	105079	2	Setscrew, 5/16-18 sq. x 5/8, cone pt.
9	103547	2	Washer
10	976998	2	Zerk
11	104995	2	Spacer
12	102720	2	Dampener
13	106412	2	Bracket, L
14	976952	4	Screw, #10-24 x 5/8
15	104363	1	Control, left
16	102591	2	Ball end, left
17	104364	1	Control, right
18	102678	2	Tapped plate
19	106269	2	Switch
20	103297	2	Detent spring, rev.
21	990692	6	Washer, 5/16
22	106776	4	Bolt, 3/8-16 x 1/2
23	990563	4	Bolt, 3/8-16 x 1
24	990655	6	Bolt, 3/8-16 x 1 1/2
25	990209	4	Bolt, 5/16-18 x 1
26	990517	2	Washer, 3/8
27	991055	2	Bolt, 5/16-18 x 2 1/4, tap
28	990627	2	Bolt, 5/16-18 x 1 1/4
29	976934	4	Bolt, 5/16-18 x 3/4
30	990588	2	Bolt, 3/8-16 x 2
31	990184	14	Nut, 5/16-18, centerlock
32	990585	2	Nut, 5/16-18, serrated washer
33	990546	6	Nut, 3/8-16, centerlock
34	990223	6	Nut, 5/16-24
35	991073	2	Nut, 5/16-24, jam, LH
36	990613	2	Nut, 3/8-16
37	976979	4	Nut, 3/8-16, nyloc
38	102592	2	Grip

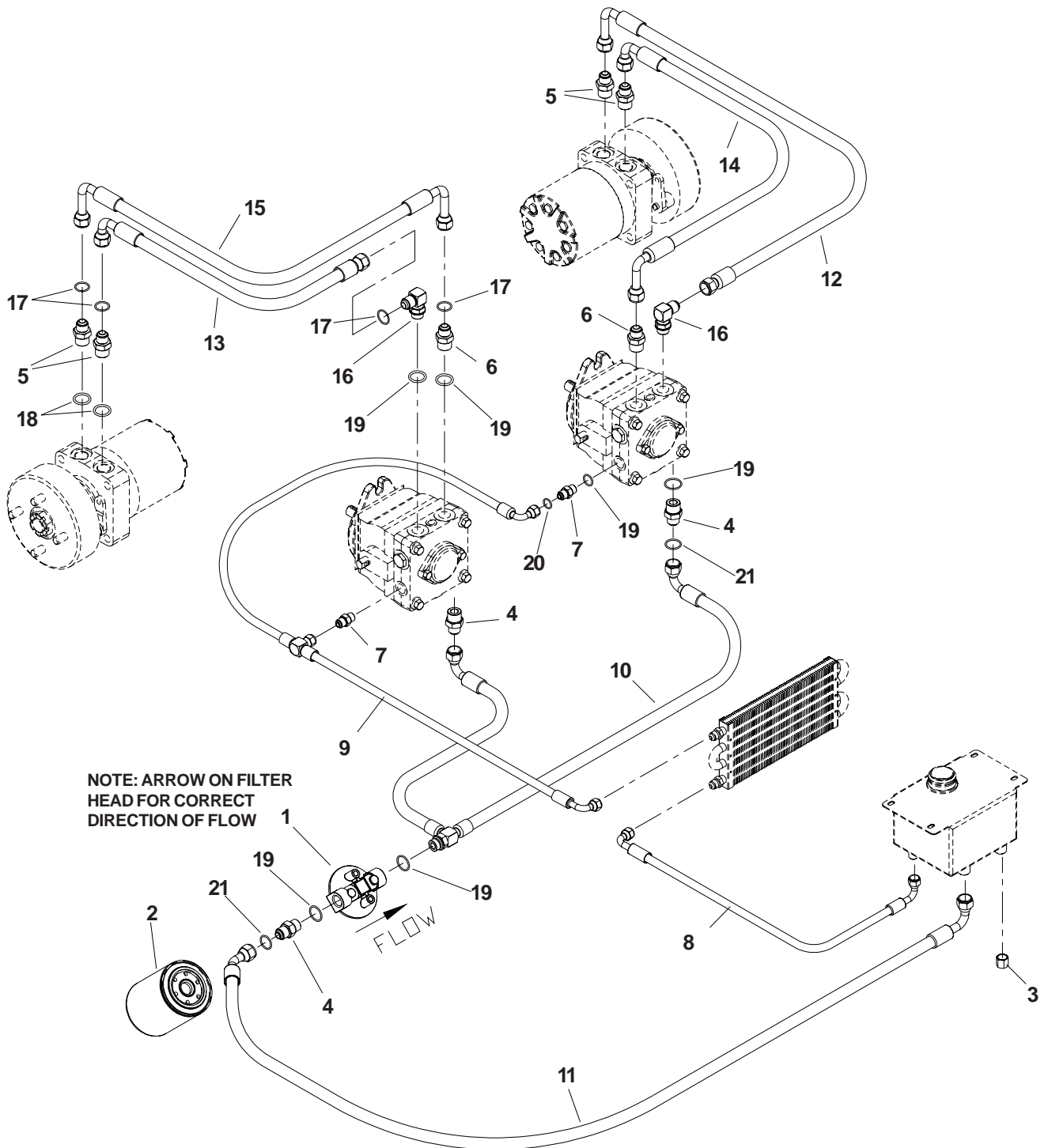
HYDRAULIC ASSEMBLY



HYDRAULIC ASSEMBLY

ITEM	PART NO.	QTY.	DESCRIPTION
1	106333	2	Pump
2	106334	2	Sheave, pump
3	102749	4	Setscrew, 5/16-18 x 3/4
4	109178	2	Key, metric
5	106356	1	Cooler
6	107810	1	Mount, cooler
7	107844	1	Clamp, oil sender
8	105891	1	Reservoir
9	101202	1	Oil cap
10	105026	1	Tank mount, right
11	105027	1	Tank, mount, left
12	106425	1	Arm
13	106417	1	Bushing
14	919078	1	Pulley, idler
15	912758	1	Zerk
16	102666	1	Spring
17	106290	1	Mount, filter
18	108346	9	Bolt, 1/2-13 x 2 1/2
19	990622	4	Bolt, 1/2-13 x 1 1/4, serrated head
20	101341	1	Bolt, 3/8-16 x 3
21	101331	13	Nut, 1/2-13, nyloc
22	976979	3	Nut, 3/8-16, nyloc
23	990550	1	Washer, 1/2
24	990717	6	Nut, 5/16-18, nyloc
25	106341	1	Belt, pump
26	108053	1	Hose
27	990122	1	Washer, 3/8, SAE
28	106382	1	Sender, oil pressure
29	990580	8	Bolt, 1/4-20 x 3/4
30	990598	9	Washer, 1/4
31	976978	8	Nut, 1/4-20, nyloc
32	990209	6	Bolt, 5/16-18 x 1
33	990052	2	Lockwasher, 1/4
34	990548	2	Bolt, 1/4-20 x 1
35	106289	4	Screw, #10 x 5/8, tapping
36	990692	2	Washer, 5/16
37	106266	1	Wheel motor, left
38	106267	1	Wheel motor, right
39	108523	2	Return spring
40	108524	2	Shoe assembly
41	108525	1	Lever
42	108526	1	Clip
43	105277	2	Castle nut
44	990297	2	Cotter pin

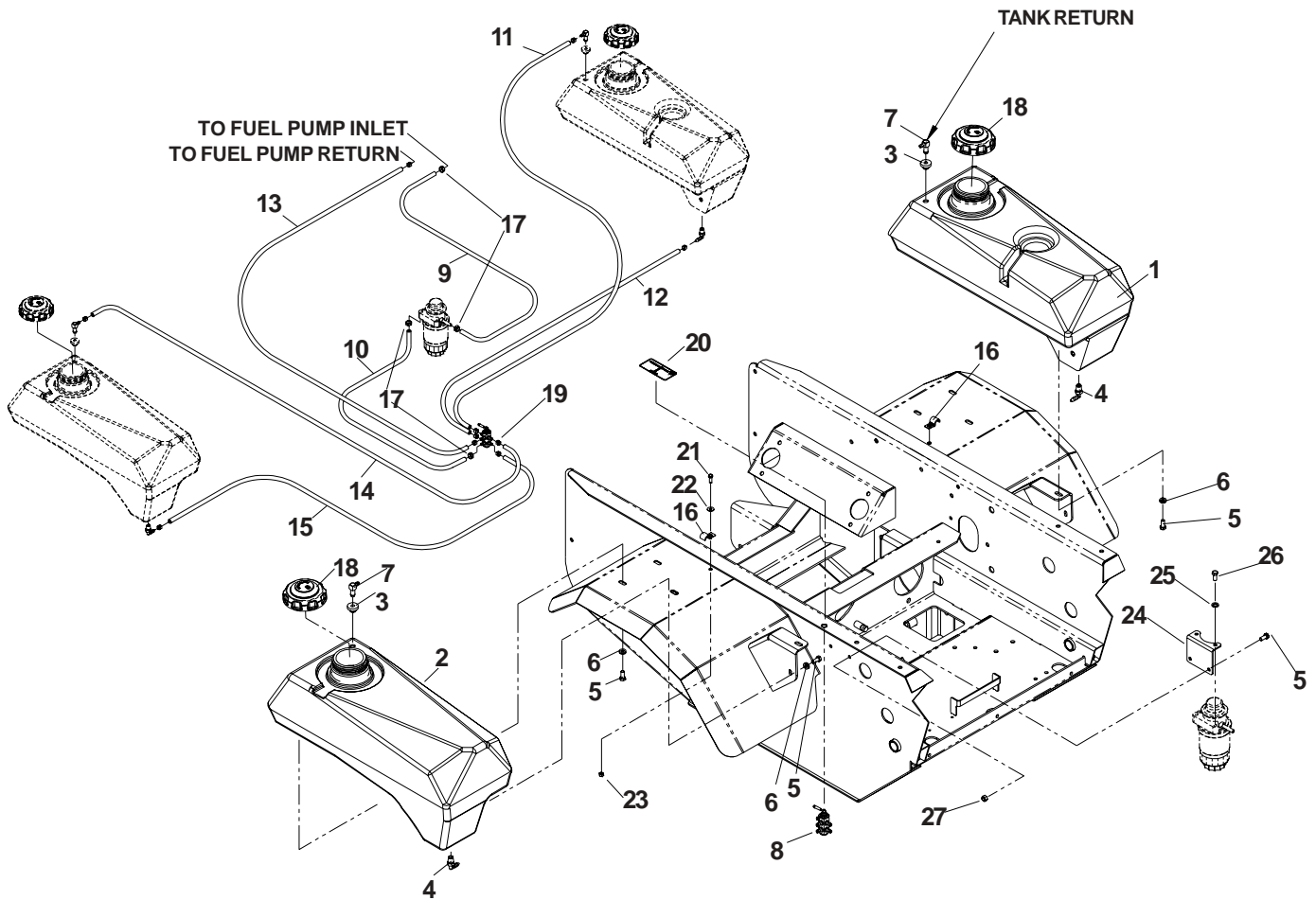
HYDRAULIC HOSES AND FITTINGS



HYDRAULIC HOSES AND FITTINGS

ITEM	PART NO.	QTY.	DESCRIPTION
1	105892	1	Filter head
2	105893	1	Filter
3	105168	1	Cap nut, reservoir drain
4	101237	3	Straight connector
5	106357	4	Fitting, wheel motors
6	106358	2	Fitting, pumps
7	106359	2	Fitting, pumps (return side)
8	106360	1	Hose, cooler-reservoir
9	106361	1	Hose, T, pumps-cooler
10	106362	1	Hose, T, filter, out-pumps
11	106363	1	Hose, reservoir-filter, in
12	106364	1	Hose, LL pump-LR mtr
13	106365	1	Hose, RR pump-RF mtr
14	106366	1	Hose, LR pump-LF mtr
15	106367	1	Hose, RL pump-RR mtr
16	106370	2	Fitting
17	108983	8	`O' ring
18	103114	4	`O' ring
19	103116	6	`O' ring
20	103118	2	`O' ring
21	103119	3	`O' ring

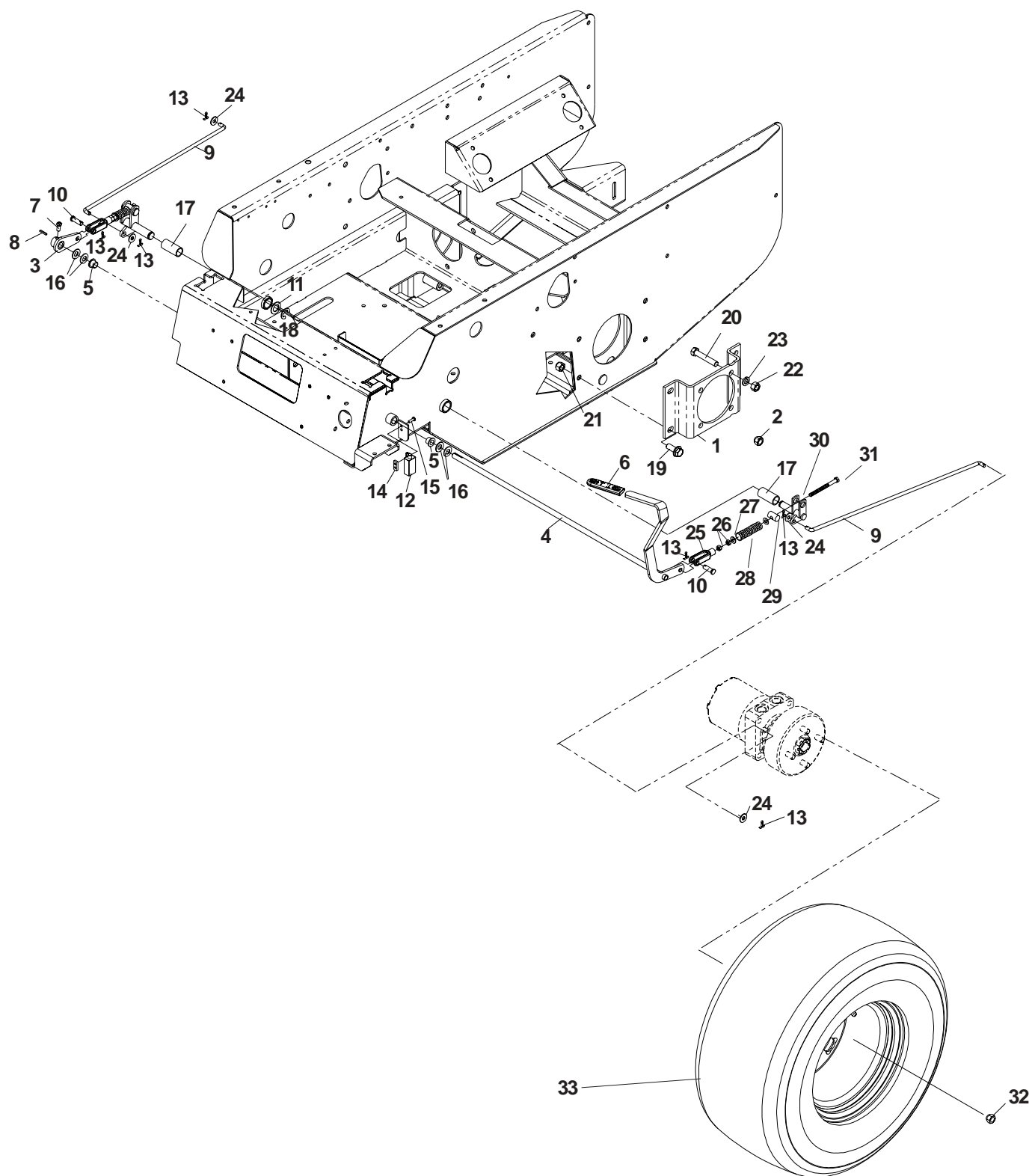
FUEL GROUP



FUEL GROUP

ITEM	PART NO.	QTY.	DESCRIPTION
1	106192	1	Fuel tank, left
2	106193	1	Fuel tank, right
3	105245	2	Grommet, rubber
4	102650	2	Hose barb, 90°
5	976934	12 ...	Bolt, 5/16-18 x 3/4
6	101704	10 ...	Washer, 5/16, sealing
7	105244	2	Elbow
8	105331	1	Valve, fuel
9	108206	1	Fuel line (38")
10	108207	1	Fuel line (35")
11	108208	1	Fuel line (79")
12	108209	1	Fuel line (57")
13	108210	1	Fuel line (54")
14	108211	1	Fuel line (34")
15	108212	1	Fuel line (13")
16	107863	2	Clip
17	105529	4	Clamp
18	106330	2	Cap, diesel fuel
19	912222	10 ...	Hose clamp
20	105334	1	Decal, fuel valve
21	990580	2	Bolt, 1/4-20 x 3/4
22	990598	2	Washer, 1/4
23	976978	2	Nut, 1/4-20, nyloc
24	107840	1	Mounting bracket
25	990187	2	Lockwasher, 5/16
26	300600	2	Bolt, M8-1.25 x 20
27	990717	2	Nut, 5/16-18
.....	106369	1	Fuel filter (not shown)

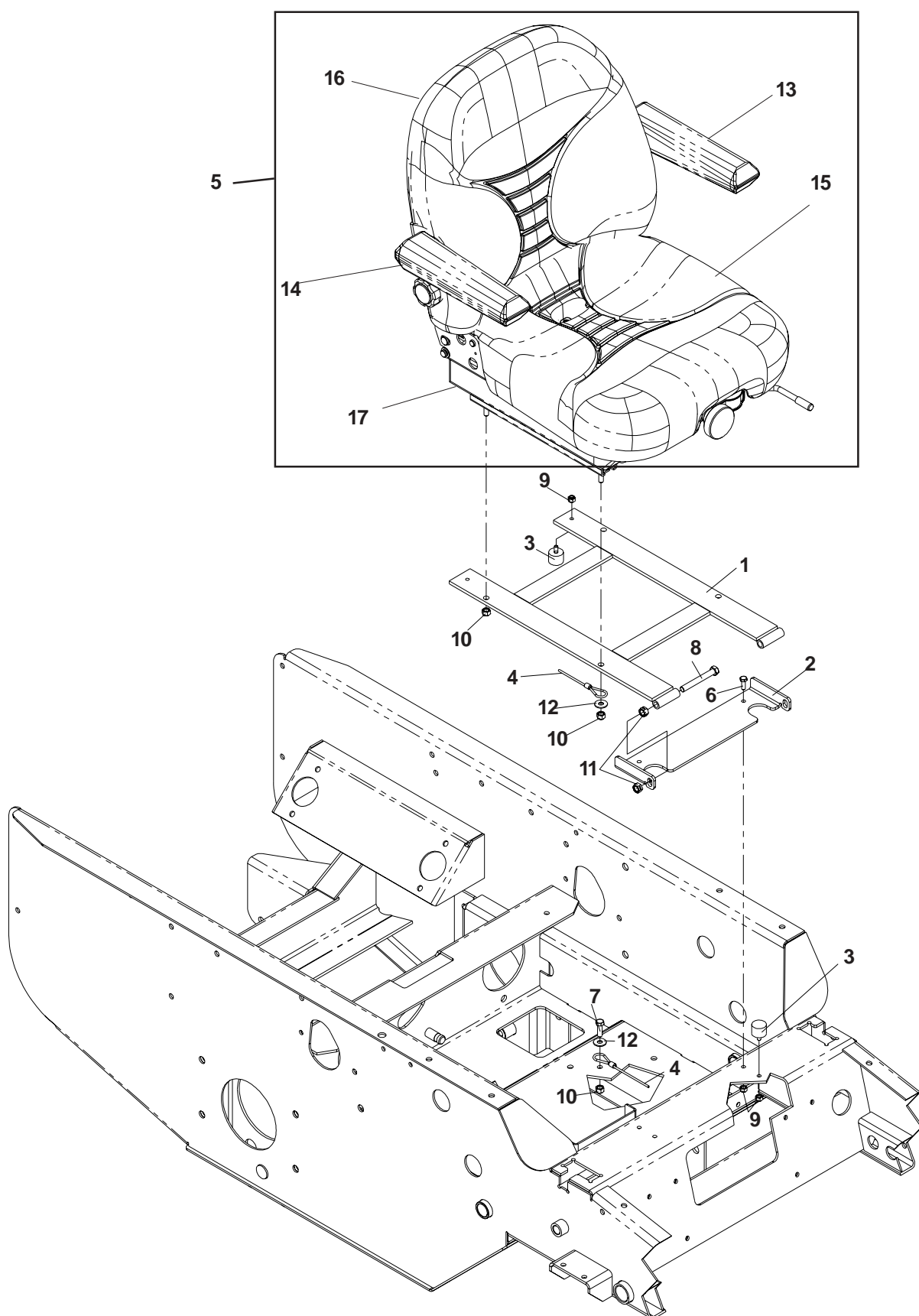
BRAKE GROUP



BRAKE GROUP

ITEM	PART NO.	QTY.	DESCRIPTION
1	104327	2	Standoff, wheel motor
2	101173	8	Nut, 1/2, lug
3	106523	1	Brake arm
4	106526	1	Brake lever
5	102519	2	Bushing, bronze
6	105036	1	Grip, park brake
7	102717	1	Setscrew, 5/16-18 sq. x 5/8
8	106528	1	Key, 1/8 sq. x 7/8
9	107838	2	Brake linkage bar
10	977703	2	Pin, clevis
11	991050	2	Bushing, machine, 3/4
12	106269	1	Switch
13	990365	6	Pin, cotter
14	102678	1	Plate, tapped
15	976952	2	Screw, #10-24 x 5/8
16	102843	4	Washer, 7/16, spring
17	105044	2	Bearing, bronze
18	102454	2	E-ring, 3/4
19	990622	8	Bolt, 1/2-13 x 1 1/4, serrated washer
20	101332	8	Bolt, 1/2-13 x 2 3/4
21	101331	8	Nut, 1/2-13, nyloc
22	990258	8	Nut, 1/2-13
23	990254	8	Lockwasher, 1/2
24	990692	4	Washer, 5/16
25	977465	1	Yoke
26	990155	2	Nut, 3/8-24
27	990122	2	Washer 3/8
28	104986	1	Spring
29	102821	1	Pin, trunion
30	105040	1	Bellcrank
31	104984	1	Bolt, 3/8-24 x 4 1/2, special
32	101173	8	Nut, 1/2, lug
33	107713	2	Tire, rear, assembly
	107715	1	Tire
	105487	1	Rim
	912234	1	Air valve
	976856	6	Wire tie
			(Not shown)

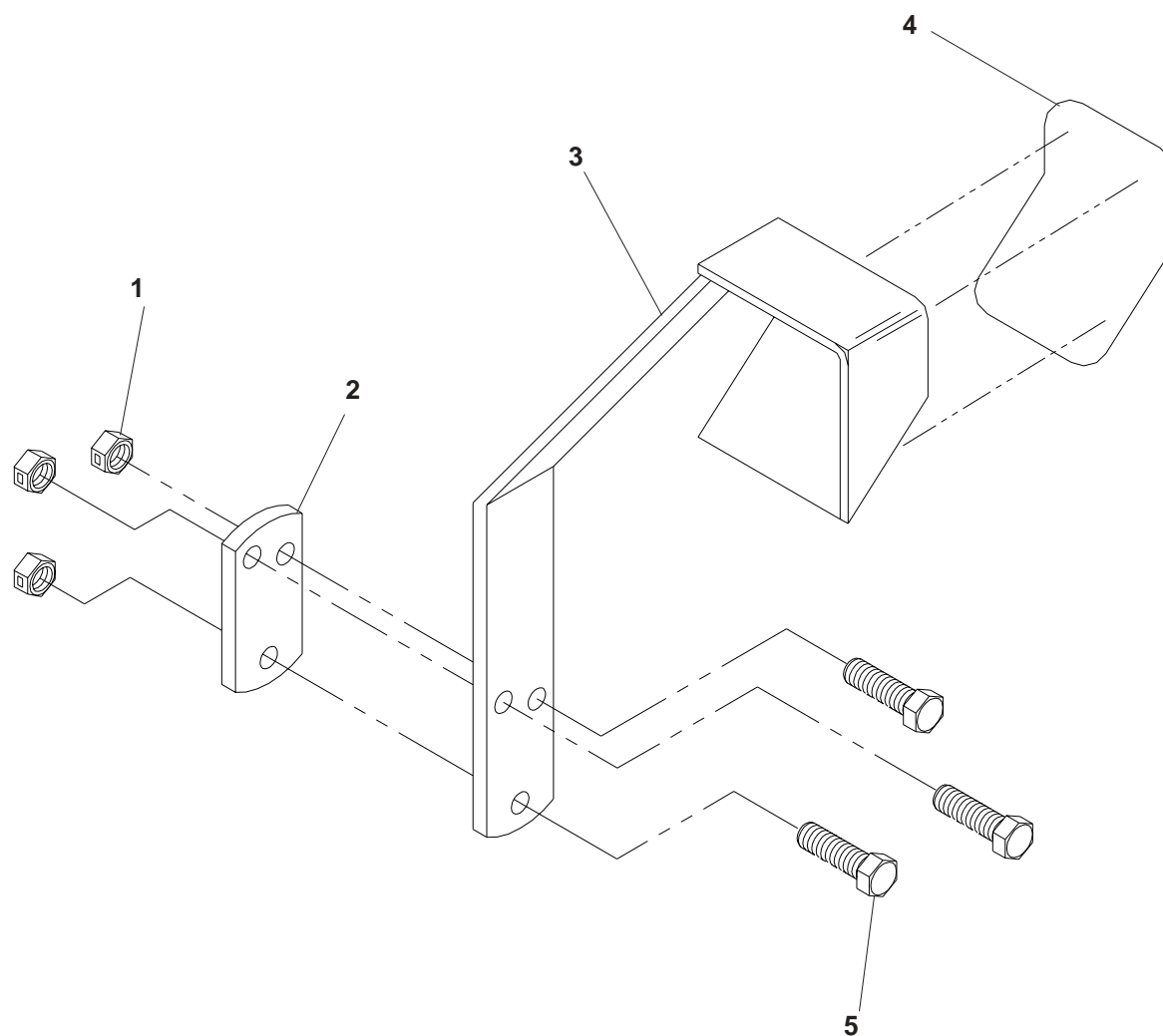
SEAT ASSEMBLY



SEAT ASSEMBLY

ITEM	PART NO.	QTY.	DESCRIPTION
1	108360	1	Seat mount
2	105038	1	Bracket w/decals, seat
3	105039	4	Stud plate mount
4	103247	2	Seat lanyard
5	107859	1	Seat suspension
6	990580	2	Bolt, 1/4-20 x 3/4
7	990209	2	Bolt, 5/16-18 x 1
8	101341	2	Bolt, 3/8-16 x 3
9	976978	6	Nut, 1/4-20, nyloc
10	990717	6	Nut, 5/16-18, nyloc
11	990546	4	Nut, 3/8-16, centerlock
12	990692	4	Washer, 5/16
13	108716	1	Armrest kit, left
14	108717	1	Armrest kit, right
15	108718	1	Seat cushion kit
16	108719	1	Back cushion kit
17	108720	1	Slide kit, seat adjustment
.....	108745	1	Switch-snap mount kit (Not shown)

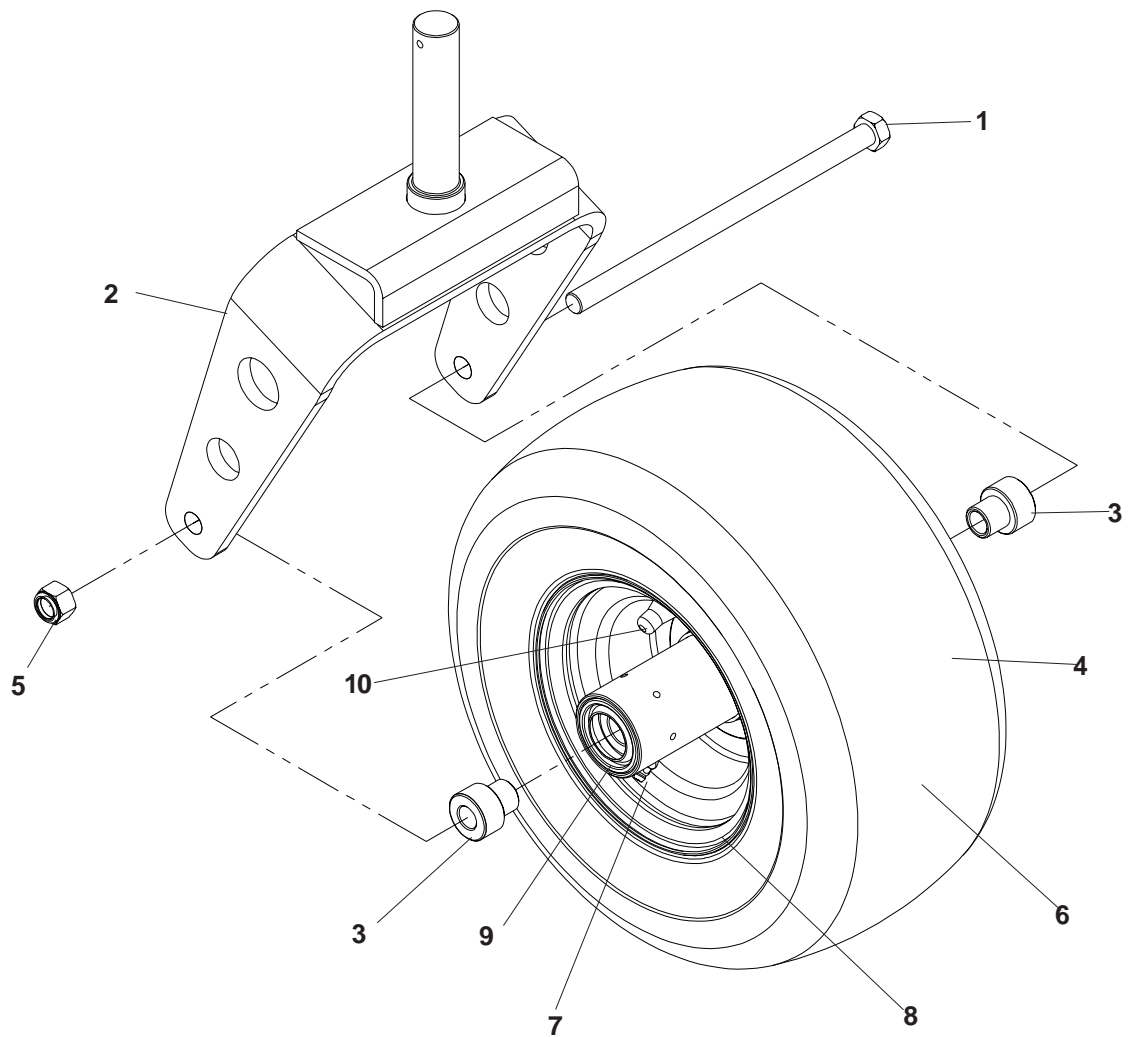
FOOT PEDAL



ITEM	PART NO.	QTY.	DESCRIPTION
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1	976979	3	Nut, 3/8-16, nyloc
2	105184	1	Plate, tightening
3	105181	1	Pedal, lift
4	105187	1	Pad, anti-skid
5	990655	3	Bolt 3/8-16 x 1 1/2

CASTER ASSEMBLY

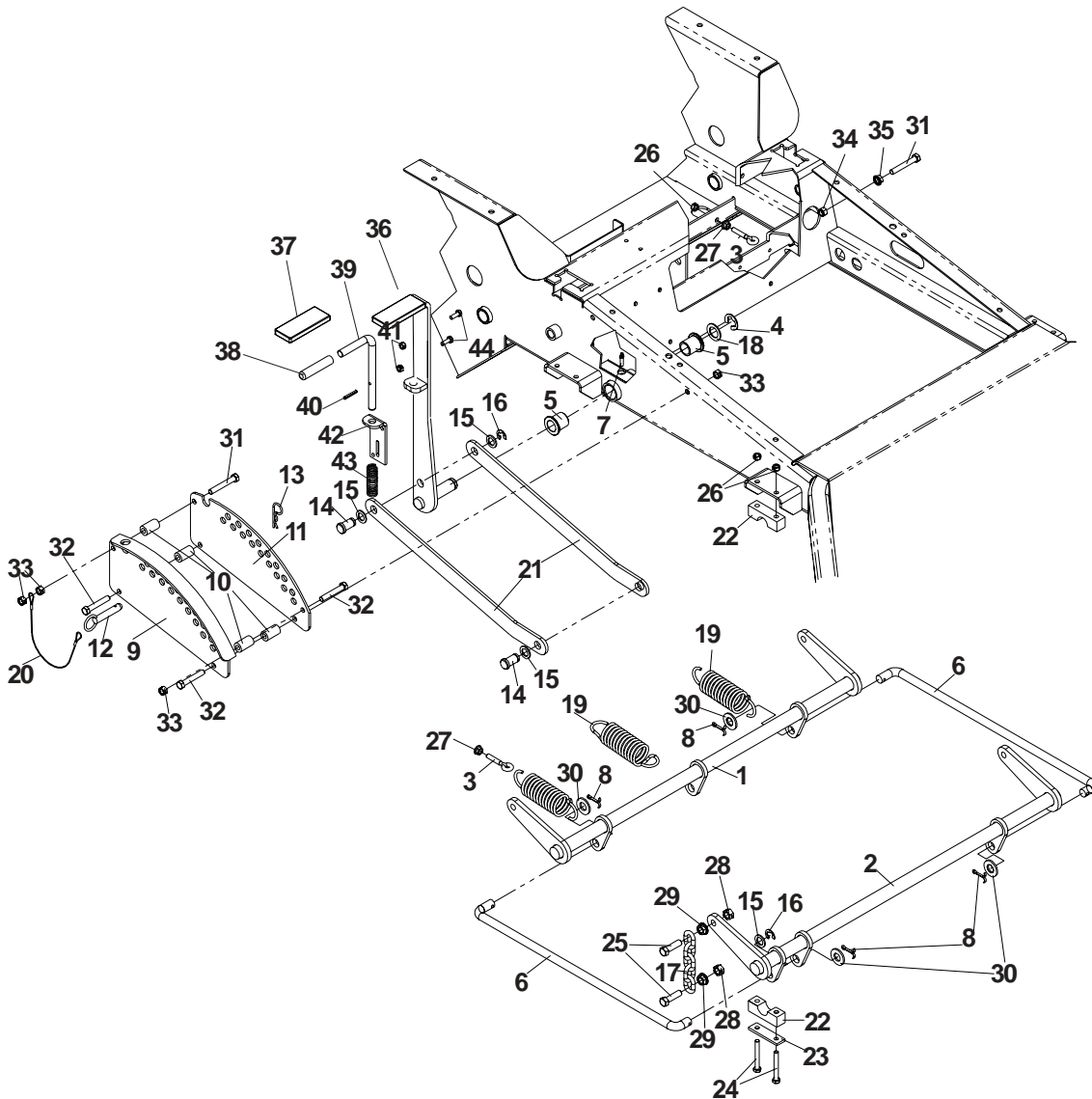


ITEM PART NO. QTY. DESCRIPTION

1	105517	1	Bolt, 1/2-13 x 9 1/2, GD. 5
2	107664	1	Yoke, caster
3	105518	2	Spacer, axle
4	105521	1	Tire & wheel assembly
5	101331	1	Nut, 1/2-13, nyloc
6	105522	1	Tire
7	103300	1	Zerk
8	105523	1	Rim
9	105524	2	Seals
10	912234	1	Air valve
	105525	2	Bearing, tapered (Not shown)

DECK LIFT

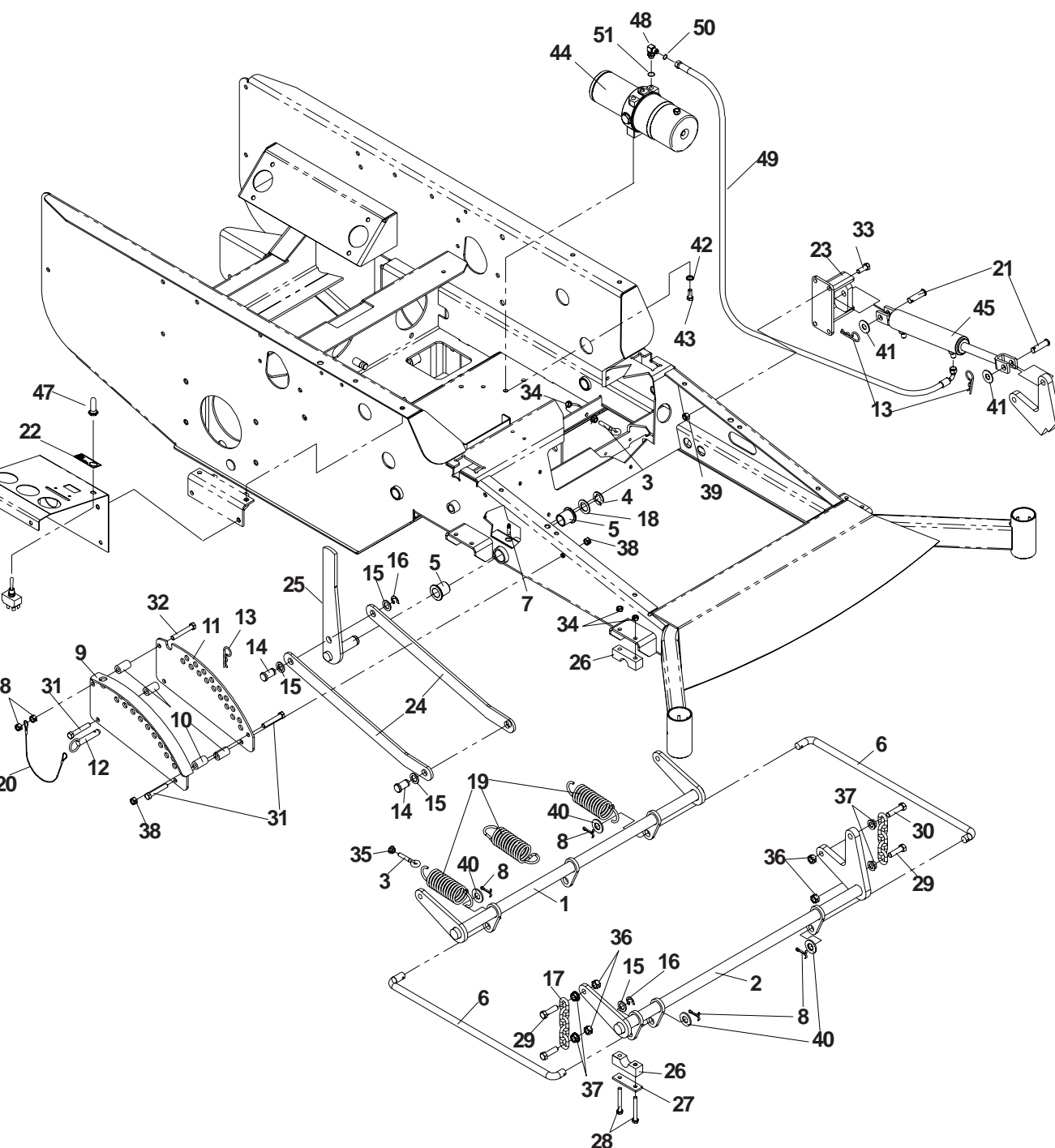
MANUAL



DECK LIFT

MANUAL

ITEM	PART NO.	QTY.	DESCRIPTION
1	108354.....	1	Shaft, lift
2	108355.....	1	Shaft, lift, front
3	101982.....	3	Eyebolt, right
4	101802.....	1	E-ring, 7/8
5	101232.....	2	Bushing, flanged-PM
6	104310.....	2	Link, connecting
7	104761.....	1	Zerk, long
8	990654.....	4	Pin, cotter, 5/32 x 1 1/4
9	104321.....	1	Adjustment plate
10	104530.....	4	Spacer
11	104323.....	1	Adjustment plate
12	102526.....	1	Lift pin
13	976989.....	1	Hairpin, #4
14	105060.....	2	Pin, clevis
15	991043.....	4	Bushing, machine, 5/8
16	105069.....	2	E-ring, 5/8
17	102641.....	4	Lift chain
18	923787.....	1	Bushing, machine, 7/8
19	104760.....	3	Spring, extension
20	105059.....	1	Lanyard
21	105050.....	2	Lift linkage
22	104808.....	8	Pillow block
23	104807.....	4	Bar, reinforcement
24	991046.....	8	Bolt, 5/16-18 x 2 1/2
25	101175.....	8	Bolt, 7/16-14 x 1 1/2
26	990184.....	11	Nut, 5/16-18, centerlock
27	990585.....	3	Nut, 5/16-18, serrated washer
28	990839.....	8	Nut, 7/16-14, centerlock
29	102582.....	8	Nut, 7/16-14, whiz
30	976982.....	4	Washer, 5/8
31	990637.....	2	Bolt, 3/8-16 x 2 1/2
32	990629.....	3	Bolt, 3/8-16 x 2 1/4
33	990546.....	5	Nut, 3/8-16, centerlock
34	976979.....	1	Nut, 3/8-16, nyloc
35	990613.....	1	Nut, 3/8-16, serrated washer
36	108322.....	1	Lever
37	102515.....	1	Grip
38	101050.....	1	Grip
39	104523.....	1	Pin
40	106532.....	1	Pin, 3/16 x 1 1/4, grooved
41	990761.....	2	Nut, 1/4-20, centerlock
42	103534.....	1	Pin mt, upper
43	101058.....	1	Spring
44	990580.....	2	Bolt, 1/4-20 x 3/4
.....	106345.....	1	Plug (Not shown)(Top of Right Console)



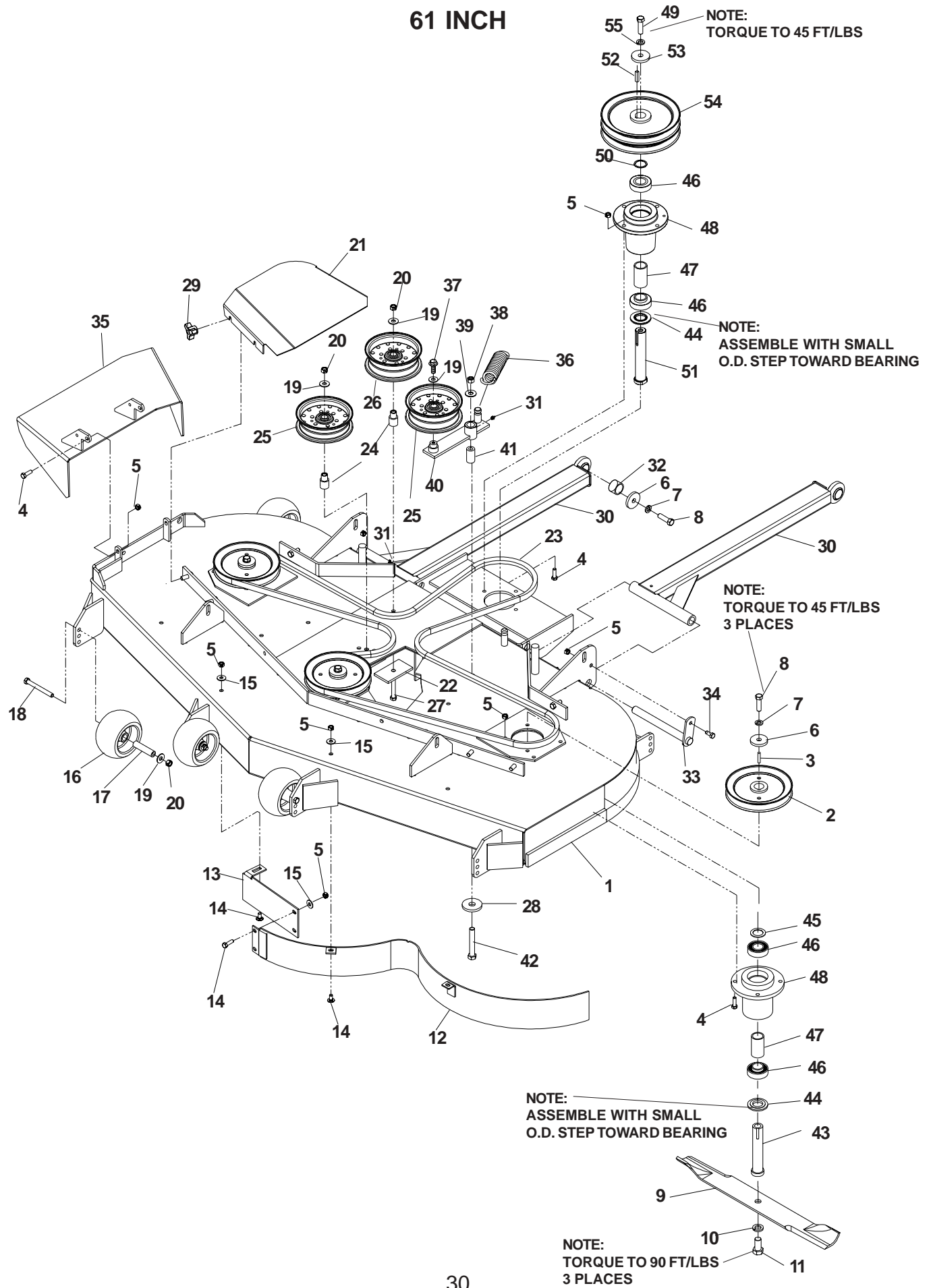
DECK LIFT

POWER

ITEM	PART NO.	QTY.	DESCRIPTION
1	108354	1	Shaft, lift
2	107134	1	Shaft, lift, front
3	101982	3	Eyebolt, right
4	101802	1	E-ring, 7/8
5	101232	2	Bushing, flanged-PM
6	104310	2	Link, connecting
7	104761	1	Zerk, long
8	990654	4	Pin, cotter, 5/32 x 1 1/4
9	104321	1	Adjustment plate
10	104530	4	Spacer
11	108319	1	Adjustment plate
12	102526	1	Lift pin
13	976989	1	Hairpin, #4
14	105060	2	Pin, clevis
15	991043	4	Bushing, machine, 5/8
16	105069	2	E-ring, 5/8
17	102641	4	Lift chain
18	923787	1	Bushing, machine, 7/8
19	104760	3	Spring, extension
20	105059	1	Lanyard
21	107227	2	Pin, clevis, 1/2 x 1 3/4
22	108232	1	Decal, lift switch
23	107130	1	Cylinder mounting
24	105050	2	Lift linkage
25	107137	1	Lift lever
26	104808	8	Pillow block
27	104807	4	Bar, reinforcement
28	991046	8	Bolt, 5/16-18 x 2 1/2
29	101175	7	Bolt, 7/16-14 x 1 1/2
30	108073	1	Bolt, 7/16-14 x 1 3/4, GR 5
31	990629	3	Bolt, 3/8-16 x 2 1/4
32	990637	1	Bolt, 3/8-16 x 2 1/2
33	990563	4	Bolt, 3/8-16 x 1
34	990184	11	Nut, 5/16-18, centerlock
35	990585	3	Nut, 5/16-18, serrated washer
36	990839	8	Nut, 7/16-14, centerlock
37	102582	8	Nut, 7/16-14, whiz
38	990546	5	Nut, 3/8-16, centerlock
39	976979	4	Nut, 3/8-16, nyloc
40	976982	4	Washer, 5/8
41	990550	2	Washer, 1/2
42	990118	2	Lockwasher, 3/8
43	990134	2	Bolt, 3/8-16 x 3/4
44	107226	1	Power unit
45	107769	1	Cylinder
46	107868	1	Switch
47	107869	1	Switch boot
48	107870	2	Fitting
49	107871	2	Hose assembly
50	108984	2	`O' ring
51	108985	2	`O' ring

DECK ASSEMBLY

61 INCH



DECK ASSEMBLY

61 INCH

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	106219	1	61" Deck w/decals	30	107751	2	Strut weldment
2	104420	3	Pulley	31	976998	3	Zerk
3	101995	3	Key, 1/4" sq. x 1 1/8	32	106401	1	Spacer, strut
4	990209	18	Bolt, 5/16-18 x 1	33	105480	2	Pin weldment
5	990184	25	Nut, 5/16-18, centerlock	34	976934	2	Bolt, 5/16-18 x 3/4
6	106504	5	Washer, heavy	35	106197	1	Chute, discharge
7	990247	5	Lockwasher, 7/16	36	105192	1	Spring
8	100141	5	Bolt, 7/16-20 x 1 1/2	37	990582	1	Bolt, 3/8-16 x 1, ser.
9	101733	3	Blade, 21"	38	101331	1	Nut, 1/2-13, nyloc
10	990333	3	Lockwasher, 5/8	39	990550	1	Washer, 1/2
11	103299	3	Bolt, 5/8-18 x 1 1/4	40	103230	1	Idler arm
12	105465	1	Main weldment	41	103427	1	Bushing, pivot
13	105461	1	Baffle, center	42	103433	1	Bolt, 1/2-13 x 3 1/4, GD. 5
14	990799	5	Bolt, 5/16-18 x 5/8, carriage	43	105501	1	Spindle
15	990692	5	Washer, 5/16	44	107272	2	Spacer, combo
16	102643	6	Anit-scalp roller	45	102244	1	Bushing, mach. 18 ga
17	102698	6	Bushing	46	102677	4	Bearing
18	102754	6	Bolt, 3/8-16 x 3 1/2	47	102676	2	Spacer
19	990517	9	Washer, 3/8	48	104852	2	Housing
20	990546	8	Nut 3/8-16, centerlock	49	100141	1	Bolt, 7/16-20 x 1 1/2
21	106129	1	Belt shield, 61", right	50	102244	1	Bushing, mach., 18ga
	106128	1	Belt shield, 61", left	51	103697	1	Spindle
			(Not shown)	52	101995	1	Key, 1/4" sq. x 1 1/8"
22	103303	2	Pad	53	106504	1	Washer, heavy
23	106340	1	Belt, 61"	54	106346	1	Sheave
24	103295	2	Bushing, idler	55	990247	1	Lockwasher, 7/16
25	103257	2	Pulley, idler				
26	103258	1	Pulley, idler, tall				
27	990637	2	Bolt, 3/8-16 x 2 1/2				
28	102243	1	Washer, support				
29	102070	6	Knob, three prong				

DECK ASSEMBLY

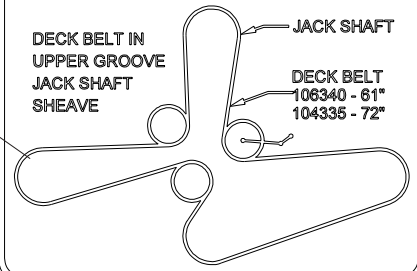
72 INCH

NOTE:
TORQUE TO 45 FT/LBS

DECK BELT ROUTING

DECK BELT IN
UPPER GROOVE
JACK SHAFT
SHEAVE

JACK SHAFT
DECK BELT
106340 - 61"
104335 - 72"



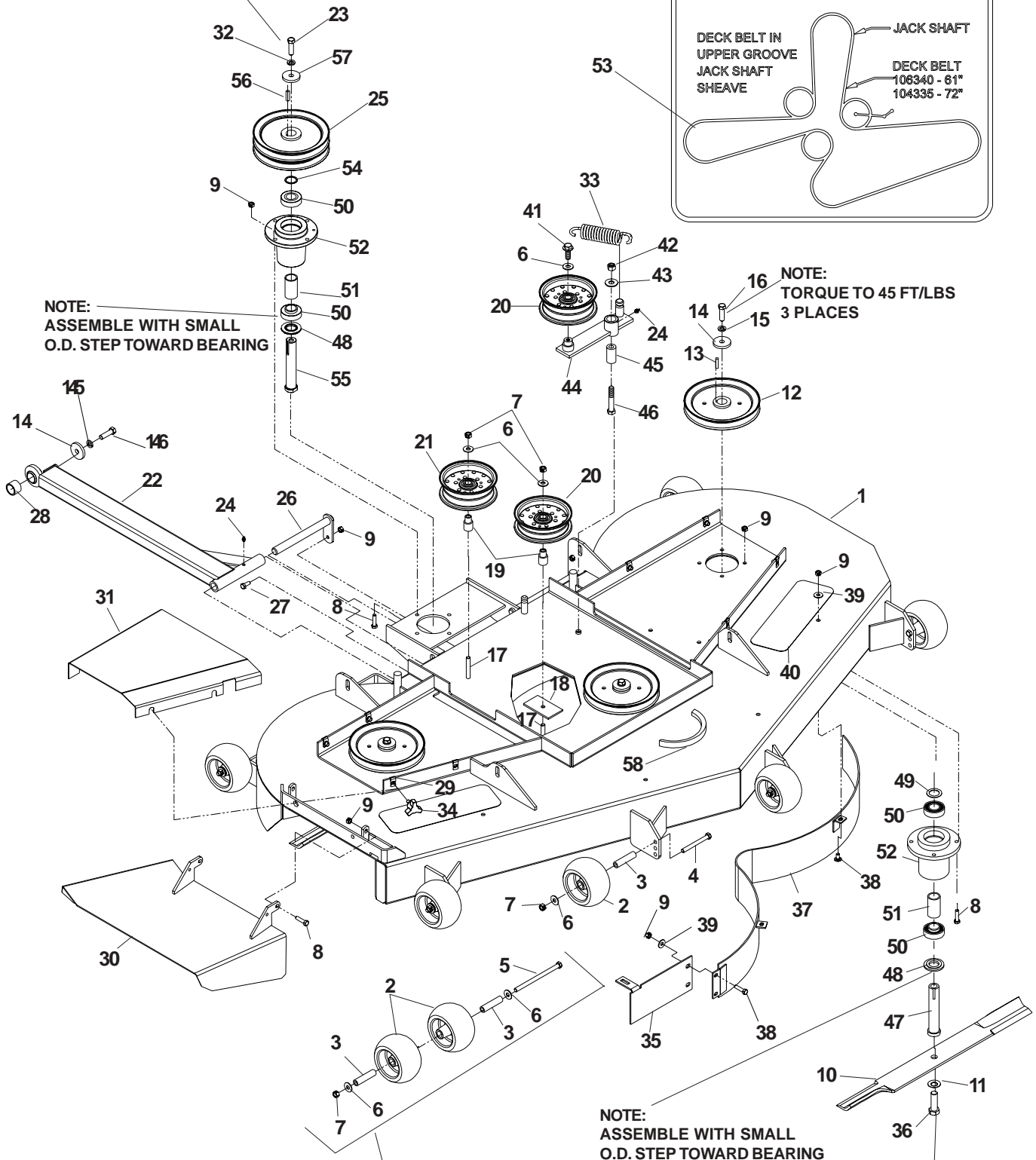
NOTE:
ASSEMBLE WITH SMALL
O.D. STEP TOWARD BEARING

NOTE:
TORQUE TO 45 FT/LBS
3 PLACES

NOTE:
ASSEMBLE WITH SMALL
O.D. STEP TOWARD BEARING

NOTE:
TORQUE TO 90 FT/LBS
3 PLACES

LOCATED UNDERNEATH DECK
ON CENTER GUSSET

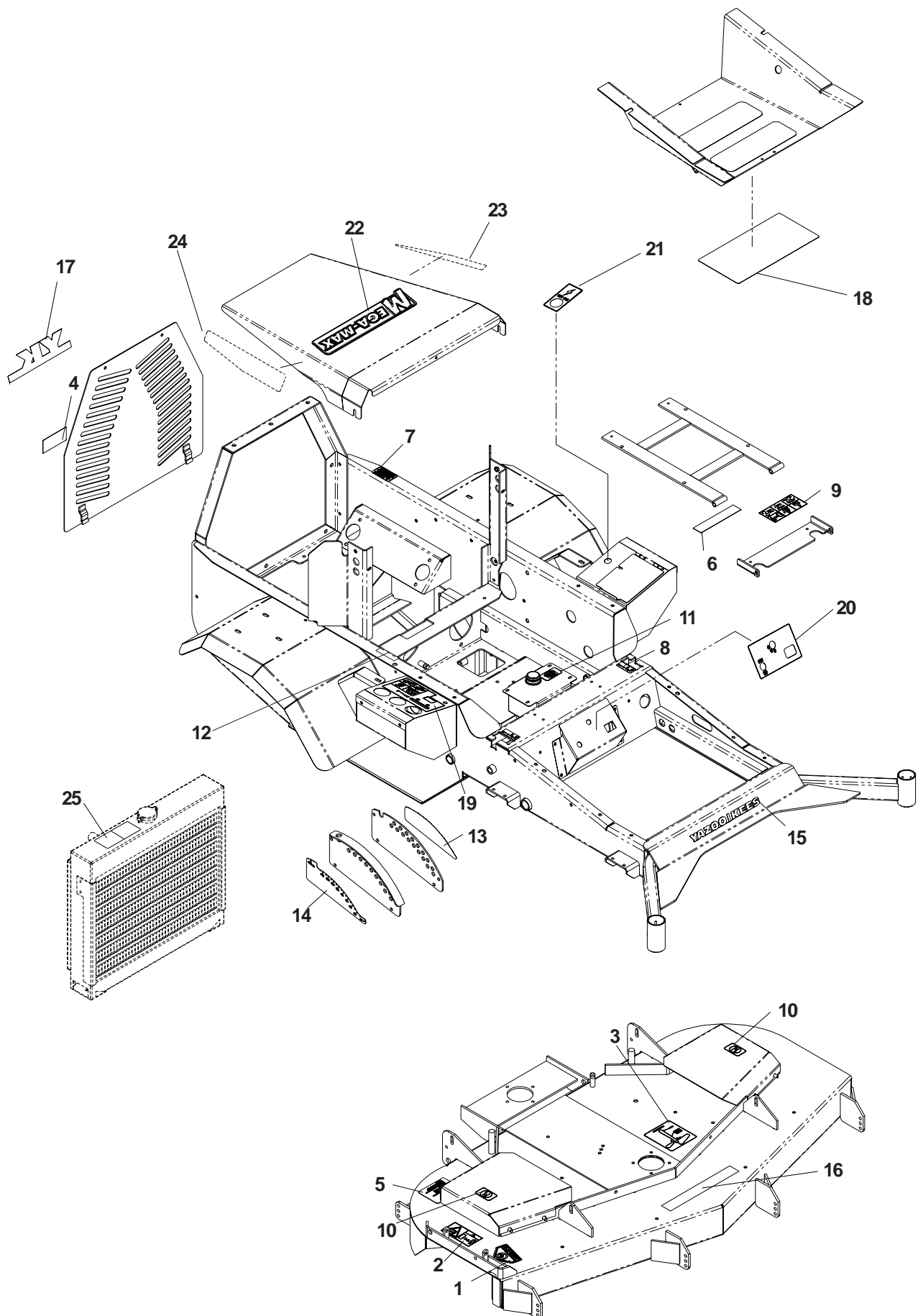


DECK ASSEMBLY

72 INCH

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1	106220	1	72" Deck w/decals	31	106169	1	Shield, belt, right
2	102643	8	Anti-scalp roller		106171	1	Shield, belt, left
3	102698	8	Bushing				(Not shown)
4	102754	6	Bolt, 3/8-16 x 3 1/2	32	990247	1	Lockwasher, 7/16
5	105422	1	Bolt, 3/8-16 x 6, Gd. 8	33	105192	1	Spring
6	990517	11	Washer, 3/8	34	104411	8	Knob w/stud
7	990546	9	Nut, 3/8-16, centerlock	35	105615	1	Baffle, center
8	990627	18	Bolt, 5/16-18 x 1 1/4	36	105633	3	Bolt, 5/8-18 x 2, Gd. 8
9	990184	25	Nut, 5/16-18, centerlock	37	105614	1	Baffle, center curved
10	105476	3	Blade, 25"	38	990799	5	Bolt, 5/16-18 x 5/8, carriage
11	105634	3	Washer, 5/8, spring	39	990692	5	Washer, 5/16
12	105485	3	Pulley	40	977778	2	Pad, abrasive
13	101995	3	Key, 1/4" sq. x 1 1/8"	41	990582	1	Bolt, 3/8-16 x 1, ser.
14	106504	5	Washer, heavy	42	101331	1	Nut, 1/2-13, nyloc
15	990247	5	Lockwasher, 7/16	43	990550	1	Washer, 1/2
16	100141	5	Bolt, 7/16-20 x 1 1/2	44	103230	1	Idler arm
17	101341	2	Bolt, 3/8-16 x 3	45	103427	1	Bushing, pivot
18	103303	2	Pad	46	103433	1	Bolt, 1/2-13 x 3 1/4, Gd. 5
19	103295	2	Bushing, idler	47	105501	1	Spindle
20	103257	1	Pulley, idler	48	107272	2	Spacer, combo
21	103258	2	Pulley, idler (tall)	49	102244	1	Bushing, mach. 18 ga
22	107750	1	Strut, right	50	102677	4	Bearing
	107751	1	Strut, left (Not shown)	51	102676	2	Spacer
23	100141	1	Bolt, 7/16-20 x 1 1/2	52	104852	2	Housing
24	976998	3	Zerk	53	104335	1	72" Deck belt
25	106346	1	Sheave	54	102244	1	Bushing, mach., 18 ga
26	105480	1	Pin	55	103697	1	Spindle
	102619	1	Pin, pivot (Not shown)	56	101995	1	Key, 1/4" sq. x 1 1/8"
27	976934	2	Bolt, 5/16-18 x 3/4	57	106504	1	Washer, heavy
28	106401	1	Spacer, strut				
29	104763	8	"U" clip				
30	108320	1	Chute, discharge				

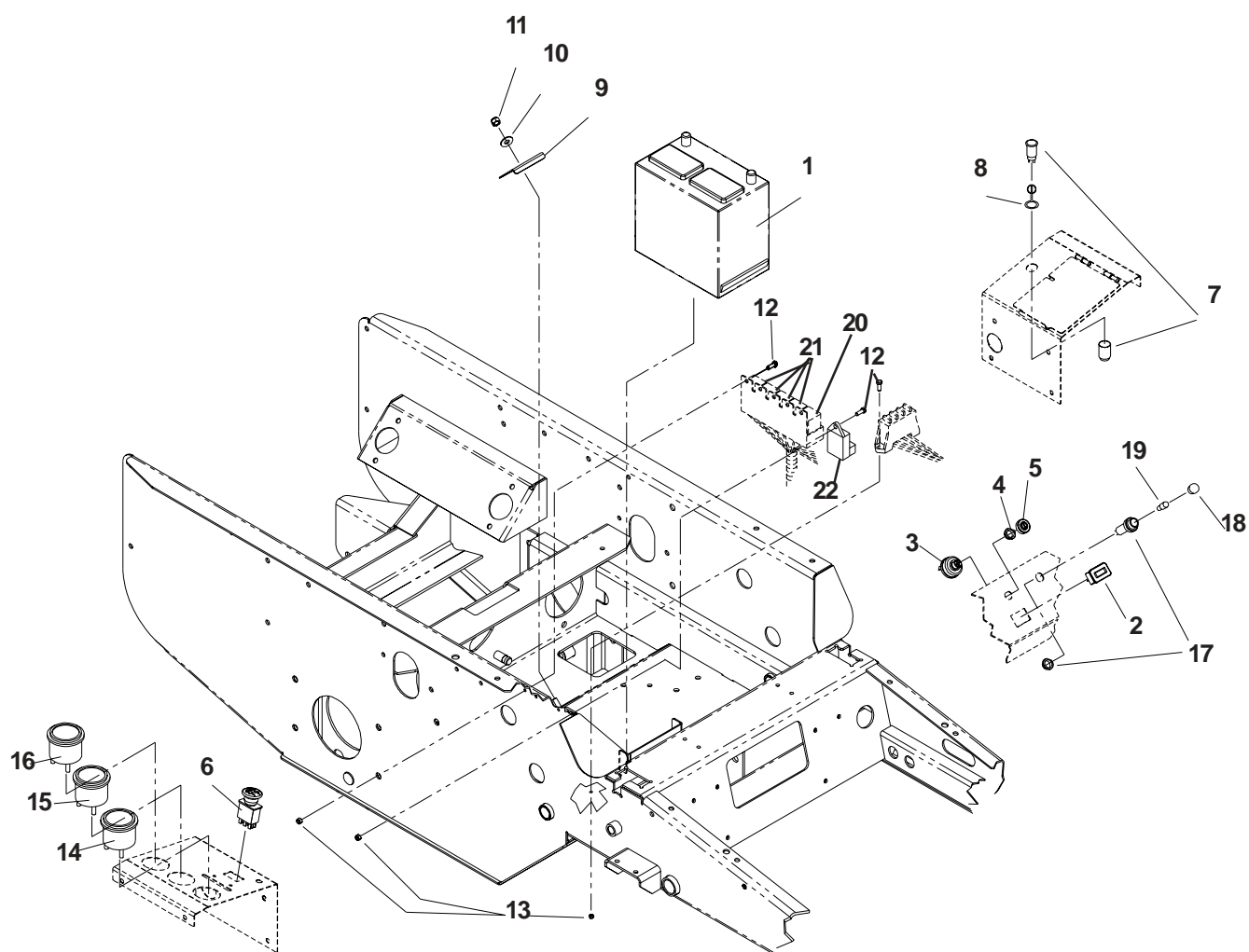
DECALS



DECALS

ITEM	PART NO.	QTY.	DESCRIPTION
1	913010	1	Decal, CPSC
2	105746	1	Decal, Euro servering
3	108335	1	Decal, Belt routing
4	105744	1	Decal, Euro danger, belt drives
5	105232	1	Decal, Anti-scalp
6	105745	1	Decal, Euro battery warning
7	101881	1	Decal, Prop 65
8	103333	2	Decal, Motion control
9	105785	1	Decal, Euro warning
10	105743	2	Decal, Euro no step
11	105301	1	Decal, Mobil
12	105334	1	Decal, Fuel valve
13	104899	1	Decal, Height indication
14	104898	1	Decal, Height indication
15	103420	1	Decal, Yazoo/Kees
16	102063	1	Decal, Commercial
17	107053	1	Decal, YK
18	108124	1	Decal, Service
19	108122	1	Decal, Right Console
20	108142	1	Dceal, Console
21	108123	1	Decal, 12V DC
22	106265	1	Decal, Megamax
23	108262	1	Decal, 34 Turbo, left
.....	108264	1	Decal, 27 Diesel, left
24	108263	1	Decal, 34 Turbo, right
.....	108265	1	Decal, 27 Diesel, right
.....	100128	1	Decal, engine exhaust (Not shown)
25	108497	1	Decal, HOT

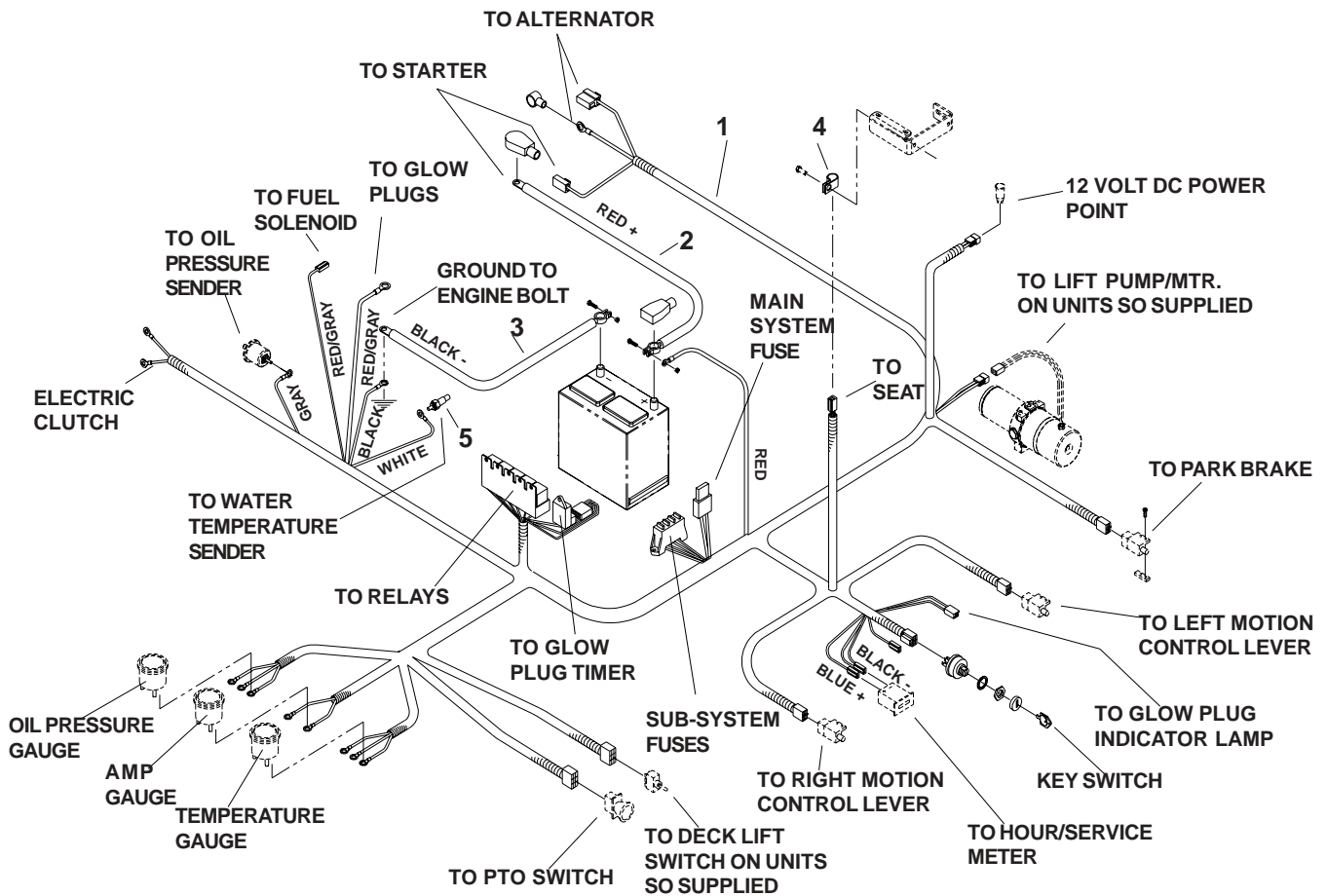
ELECTRICAL GROUP



ELECTRICAL GROUP

ITEM	PART NO.	QTY.	DESCRIPTION
1	102423	1	Battery
2	108016	1	Hourmeter, LCD w/flash alert
3	101770	1	Switch, ignition
4	103177	1	Nut, ignition switch
5	103178	1	Cap, ignition switch nut
6	101768	1	Switch, clutch
7	107856	1	Power source housing
8	107857	1	Power source cap
9	107755	1	Clamp
10	990692	1	Washer, 5/16
11	990717	1	Nut, 5/16-18
12	106312	5	Bolt, , #10-24 x 3/4
13	976977	5	Nut, #10-24, nyloc
14	105246	1	Gauge, temperature
15	106388	1	Gauge, amperes
16	106387	1	Gaure, oil pressure
17	107920	1	Lamp socket
18	108174	1	Lens
19	108175	1	Lamp
20	108361	1	Relay, glow plug
21	102914	4	Relay
22	108348	1	Timer/glow plug
.....	101771	1	Fuse, 7.5 AMP, 32 volts, (Not Shown)
.....	102086	1	Fuse, 20 AMP, 32 volts, (Not Shown)
.....	108978	1	Fuse, 10 AMP, 32 volts, (Not Shown)
.....	108979	1	Fuse, 30 AMP, 32 volts, (Not Shown)
.....	108980	1	Fuse, 50 AMP, 32 volts, (Not Shown)

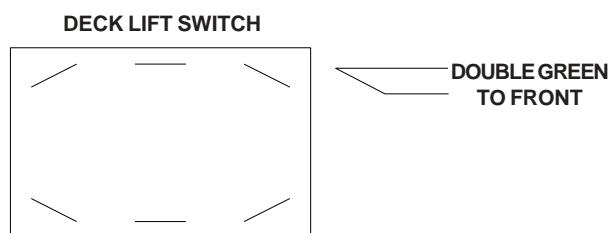
WIRE HARNESS



ITEM PART NO. QTY. DESCRIPTION

1	106390	1	Harness, engine, diesel
2	107941	1	Cable, positive
3	107942	1	Cable, negative
4	102685	1	Loom clip
5	106386	1	Sender, temperature

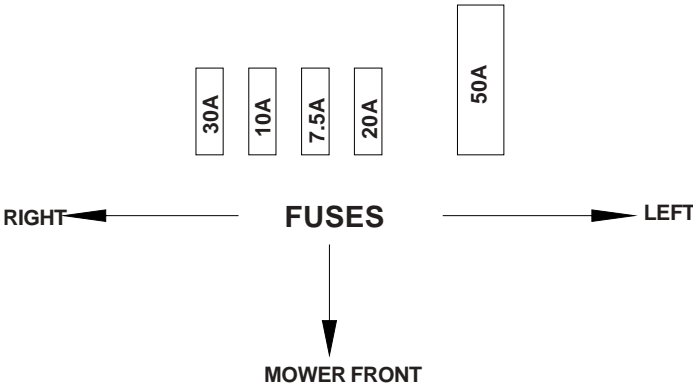
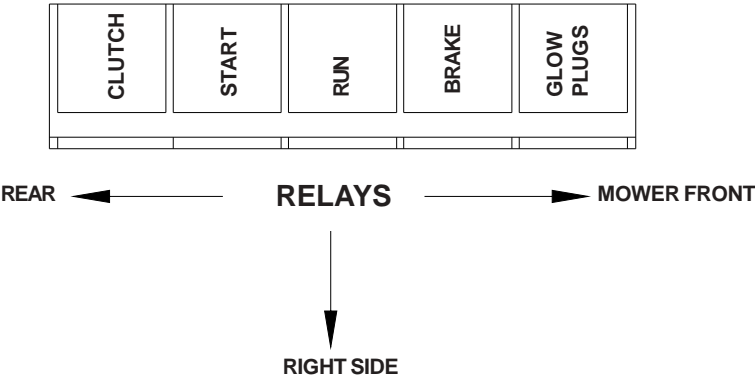
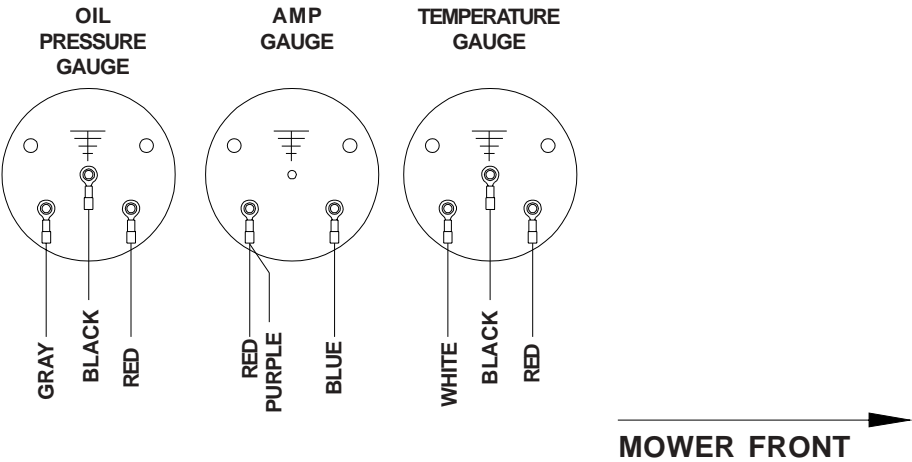
DECK LIFT SWITCH VIEWED FROM TERMINAL SIDE



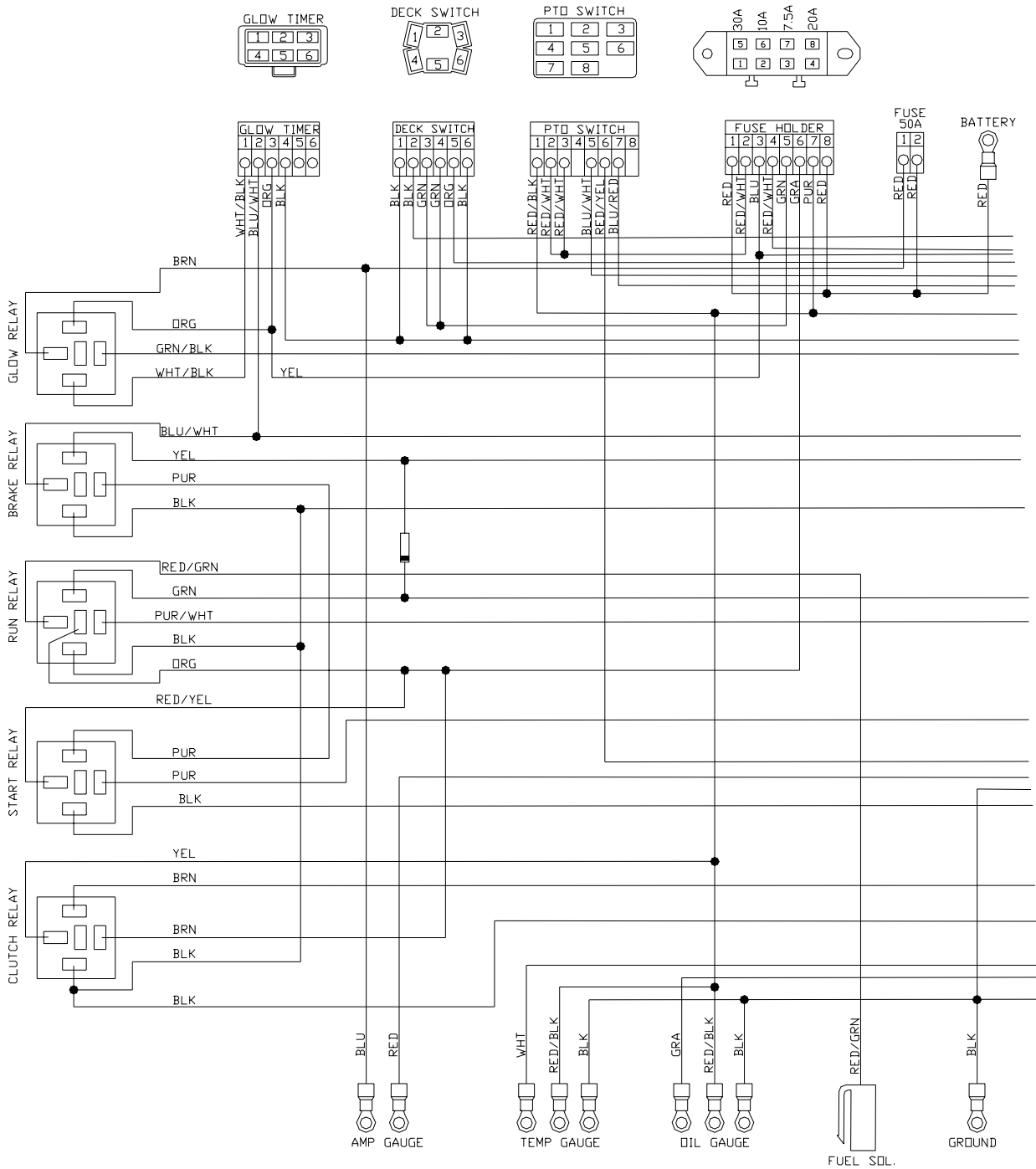
MOWER FRONT

WIRE HARNESS

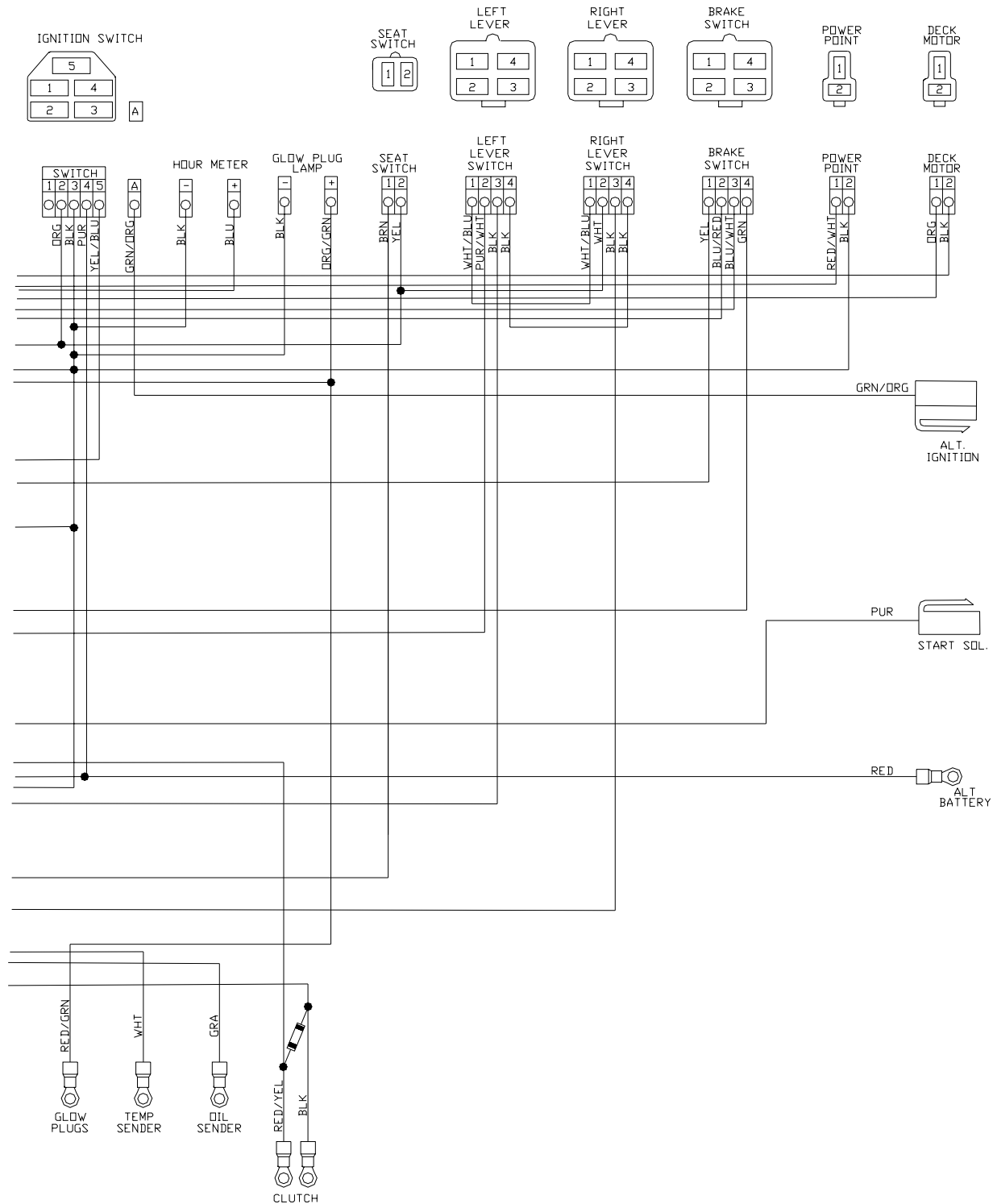
GAUGE WIRING VIEWED FROM TERMINAL SIDE



WIRING SCHEMATIC



WIRING SCHEMATIC



YAZOO / KEES